

SAFETRAK 19-28

OPERATORS MANUAL

MK11



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INTRODUCTION

This manual explains the proper operation of your machine. Read these instructions thoroughly before operating and maintaining the machine. Failure to do so could result in personal injury or equipment damage. Consult your GreenMech supplier if you do not understand the instructions in this manual.



CAUTION! This symbol indicates important safety messages in this manual. When you see this symbol, be alert to the possibility of injury to yourself or others, and carefully read the message that follows.

We recommend that you keep this manual with the machine in the box provided. Note here the serial number and quote it in any communications. This is important when ordering spares. Remember to include all numbers and letters.



Serial Number.....

Write in the number!

This manual covers the following engine driven self-propelled **SAFE-Trak** models.

Arborist STC19-28MT50 Mark2

Optional winch and optional Lighting post - see supplement sheet for instructions.

Optional emergency traction drive - see supplement sheet for instructions.

If in doubt, always quote the serial number in any communications.

The information in this manual is correct at the time of publication. However, in the course of development, changes to the machine specification are inevitable. Should you find any information to vary from the machine in your possession please contact your GreenMech dealer for up to date information.

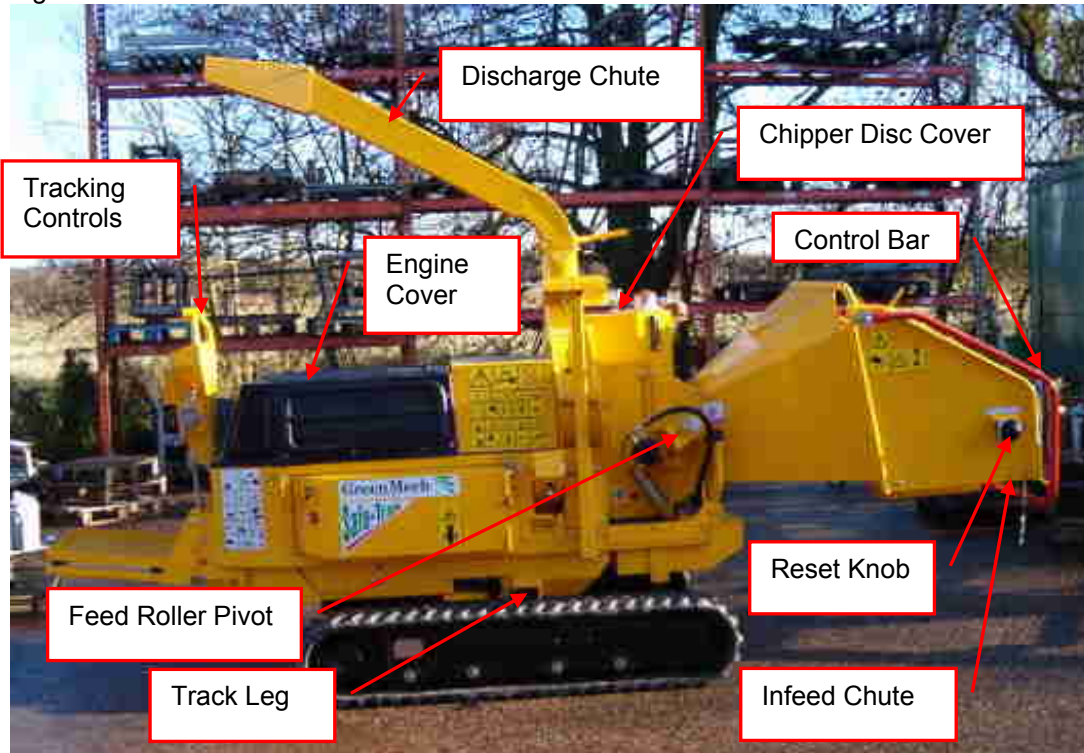
The manual may contain standard and optional features and is not to be used as a machine specification.

PURPOSE



CAUTION! This machine is designed solely to chip wood and must not be used for any other purpose. The machine should only be used by trained operators who are familiar with the contents of this instruction manual. It is potentially hazardous to fit or use any parts other than genuine GreenMech parts. These Wood Chippers are for Off Highways use only. The company disclaims all liability for the consequences of such use, which in addition voids the machine warranty.

Fig 2.1 SAFE-Trak 19-28 Mk2



TECHNICAL SPECIFICATION	SAFE-Trak 19-28MT50 Mk1
Max capacity	190mm x 280mm (7.5inch x 11inch)
Infeed opening	1200mm x 840mm
Throat size	190mm x 280mm
Chipping disc	600mm x 25mm
Speed	1500 rpm
Chipping disc-blades	4 Discs
Feed rollers	2 x Hydraulic & Spring Tensioned
Power control	No-Stress Electronic Feed Roller Controller
Power unit	50hp water cooled diesel
Fuel capacity	60Lt
Hydraulic capacity	50Lt
Length (maximum in work position)	4150mm
Length (minimum for transport)	3550mm
Width over body	1320mm
Track width	1200mm – 2012mm
Track size	250mm x 1768mm
Height	2390mm – 2720mm
Weight	2000Kg
Ground pressure	0.26kg/cm ²

Noise

Noise levels vary depending on type of material being processed. Also duration of operation is variable. Noise emission tests have been carried out and the guaranteed sound power level is displayed on the CE plate as follows: **Lwa 120dB**

Minimise noise by switching to idle or stopping the engine whenever chipping is not in progress.

Full details are included in the Risk Assessment in the Appendix.

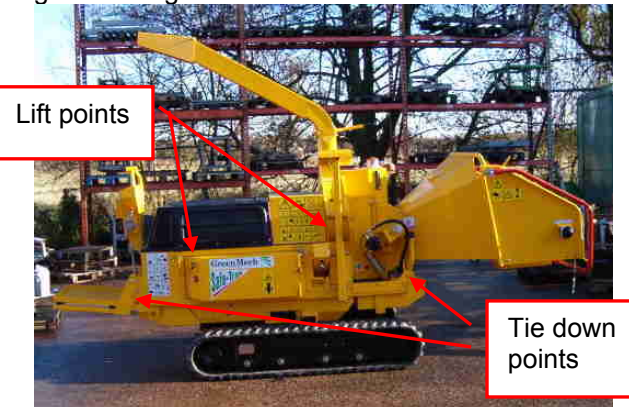


CAUTION! Operators must wear appropriate ear protection. Bystanders must be kept away from proximity of machine.

Lifting Points

Two lifting point are on each side of machine and tie-down anchor points are on each corner of the chassis (fig 2.2).

Fig 2.2 Lifting Points on both sides of machine



**3.1 ENSURE:**

- 3.1.1 All Operators must be fully trained in the use of their machine.
(Certificated Operator training courses are available on request.)
- 3.1.2 The Operators Manual is read and understood.
- 3.1.3 The enclosed HSE guidance notes are read and understood.
- 3.1.4 Appropriate Personal Protective Equipment (PPE) is worn, including non-slag clothing, gloves, eye and hearing protection.
- 3.1.5 These Wood Chippers are for Off Highways use only.
- 3.1.6 The machine is positioned with the body level.
- 3.1.7 The infeed chute (bottom control bar) at least 600mm (23.62 inches) above ground level (fig 3.1) .
- 3.1.8 All guards are fitted and in good condition.
- 3.1.9 Blades are in good condition and secure.
- 3.1.10 All blades are sharpened or replaced in "Sets".
- 3.1.11 All fasteners are checked regularly for tightness.
- 3.1.12 Only "WOODEN" materials free of nails etc., are fed into the machine.
- 3.1.13 Correct First Aid Kit including large wound dressing is available on site.
- 3.1.14 Fire extinguisher is available on site.

**3.2 NEVER:**

- 3.2.1 Work on the machine until the chipper disc is stationary and engine or PTO has stopped.
- 3.2.2 Operate the machine without protective clothing (Eye protection, Earmuffs, and Gloves), or high visibility clothing when working on roadside.
- 3.2.3 Operate with loose articles of clothing, including loose cuffs on gloves.
- 3.2.4 Work under a raised component without adequate safety support.

- 3.2.5 Operate the machine with untrained personnel or with individuals present who are not involved in the chipping operation.
- 3.2.6 Leave the machine unattended with engine running at full operating speed.
 (See section 4)
- 3.2.7 Put any part of your body into the infeed chute while the machine is running.
- 3.2.8 Operate the machine whilst under the influence of alcohol or drugs.
- 3.2.9 Stand between the tracks and the chipper body.
- 3.2.10 Stand within 2 metres of the tracks when the legs are being extended.
- 3.2.11 Extend legs to put the tracking controls beyond reach.
- 3.2.12 Stop the engine or operate the chipper when moving directly up or down a slope.
- 3.2.13 Operate inside a building or confined space.
- 3.2.14 Climb on the infeed chute.
- 3.2.15 Impede or obstruct the Stop control.

**3.3 ALWAYS:**

- 3.3.1 Check machine before starting (see Section 4 Preparation and Section 5.1 Operation: Pre-work checks).
- 3.3.2 Be aware of potential hazards in the work area, i.e. uneven ground, tree roots, obstructions and type of materials being fed into the machine.
- 3.2.3 Feed from the side.
- 3.3.4 Keep clear of discharge area.
- 3.3.5 Have a second trained operator within easy reach of the machine.
- 3.3.6 Maintain strict discipline at all times.
- 3.3.7 Service machine at specified periods. (see Section 6: Routine Maintenance).
- 3.3.8 Note direction of discharge chute and if necessary note the wind direction to prevent debris from being blown into highway or where it could affect members of the public.
- 3.3.9 Adjust legs to keep the body level.
- 3.3.10 Check the route to the worksite for gradients, undulations and obstructions.
- 3.3.11 Remove key before doing any maintenance.

Fig 3.4.1 Bottom Control Bar, Reset Knob, and emergency Stop



Control Bar positions
(Viewed towards right of chute)
FEED IN FEED OUT STOP

(Viewed towards left of chute)
STOP FEED OUT FEED IN

Fig 3.4.2 Engine STOP RDS Controller

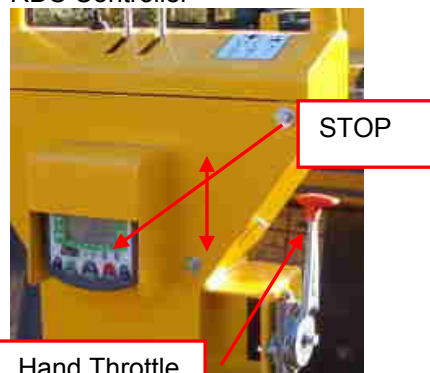
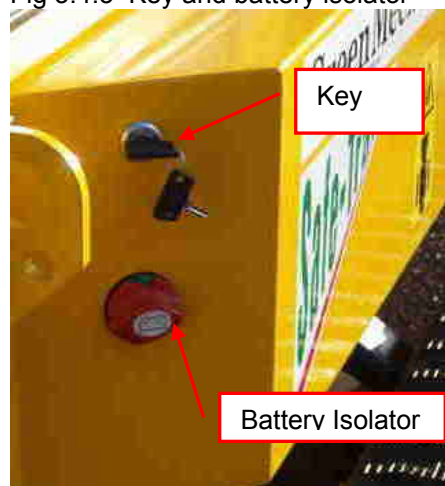


Fig 3.4.3 Key and battery isolator



3.4 Safety Controls and Switches

3.4.1 Emergency Stop/Control Bar (fig 3.4.1)

In the event of an emergency, push the emergency stop bar to STOP the feed rollers.

3.4.1.1 Once the emergency has been rectified the following sequence should be carried out:

3.4.1.2 To restart rollers press either reset knob.

3.4.1.3 Should the stop bar be tripped accidentally in normal working conditions i.e. NOT an emergency, then the rollers can be recovered by performing the above sequence.

3.4.1.4 To reverse (Feed Out) the rollers push the control bar into the middle detent. To regain forward (Feed In) pull the control bar away from the chipper. It is not necessary to use the reset knob.

CAUTION! Regularly check that the bar locates in the 3 correct positions. At no time may this system be removed, jammed, disabled or otherwise impede from effecting the infeed stop control.

3.4.2 Engine stop switch

Press STOP button (fig 3.4.2) and wait for engine to stop, before turning key (fig 3.4.3) to OFF

CAUTION! Do not restart engine until hazard has been removed.

Note: Refer to Operation paragraph 5.5 for normal stopping procedure.

3.4.3 Battery isolator (fig 3.4.3)

Turn switch to OFF

3.5 Control cut-outs

Cut-outs are installed to stop and prevent restarting due to specific events.

3.5.1 Engine overheating is protected by thermal cut-out switch in coolant circuit.

3.5.2 Low engine oil pressure is protected by pressure switch in the engine oil pump.

3.5.3 Engine cover opening is protected by a microswitch to shut off the fuel solenoid.

3.6 No Stress system

3.6.1 Speed sensor in alternator disables feed roller FEED IN mode when engine speed is below factory pre-set value.

LED light glows Green at normal operating speed, Red at overload and idle and Red Flash when start switch turned on.

3.7 Tracking Controls (Fig 3.7)

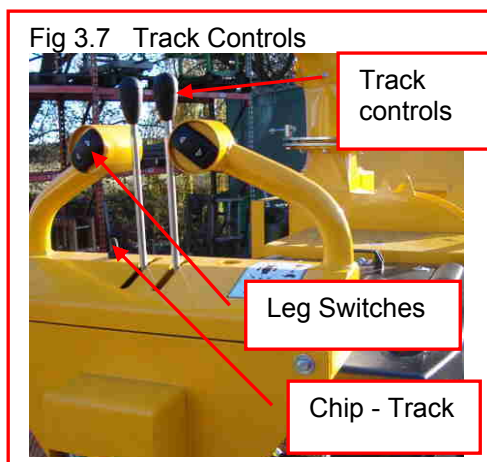
3.7.1 A two position toggle switch selects either tracking or chipping. In track mode the No Stress system will not allow the feed rollers to operate. In chip mode the legs cannot be extended and the drive to the track pumps is disconnected. (Fig 3.7)

3.7.2 A three position switch controls each extending leg. Press in desired direction.

3.7.3 Lever controls operate the drives to the tracks. Push for forward motion. Pull for reverse motion.

3.7.4 A hand throttle (fig 3.4.2) is fitted for use only when the machine is being tracked, not when chipping.

Note: The chipper disc runs whenever the engine is running.



3.8 SYMBOLS on the MACHINE

These relate to operator safety, correct use and maintenance of machine. Check that all personnel understand and are familiar with meanings before using the machine.

Important Safety symbols

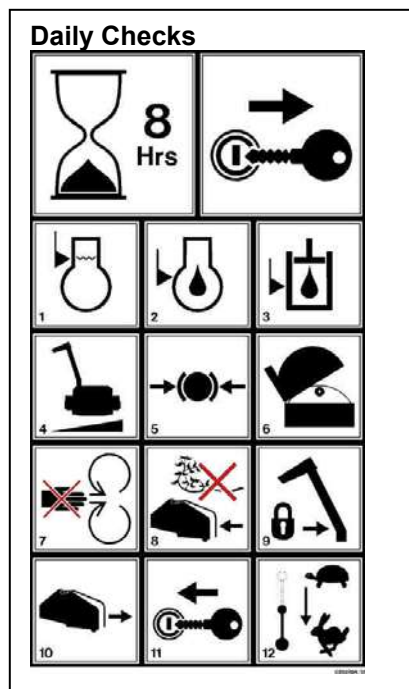
Take the correct action shown on the display below the stated hazard (see table)



Caution!		Remove key		Do NOT start engine
Caution!	Beware flying object hazard	Beware noise hazard	Beware trapping hazard	Brakes off -incorrect
Read instruction manual	Wear helmet & visor	Wear ear protectors	Wear proper clothes	Brakes on -correct
Machine not level -incorrect	Beware flying object hazard	Beware flying object hazard	Beware exposed drives hazard	Caution!
Machine level -correct	Keep bystanders away	Position and lock discharge chute	Fit all guards	Keep nuts tight

Important Operating Checks Notice

Before use carry out daily the stated checks in the order shown (see table)



Every 8 Hours – Daily checks		Remove key stop engine
1. Check coolant level	2. Check engine oil level	3. Check hydraulic oil level
4. Check machine is level	5. Check brakes are on	6. Check chipper disc is clear of debris
7. Check all guards are in place	8. Check infeed chute is clear of debris	9. Lock discharge chute
10. Pull control bar to work position	11. Start engine	12. Increase from Idle to Run

Important Safety Information

Caution!

Do NOT drive up or down slopes of more than 25°

Caution!

Do NOT operate or traverse on slopes of more than 35°

Caution! Beware Crushing hazard!

Do NOT work or park directly up or down slope.

Caution! Beware crushing hazard

Action: Do NOT stand in area between machine body and tracks

Caution! Beware of thrown object hazard

Action: Keep away from fast discharge chute

Caution!

Do NOT operate with infeed chute at less than 600mm from ground. (bottom bar machines)

Ear defenders must be worn

Wear ear protectors when operating this machine

Face shield must be worn

Wear face shield

Safety Information (continued)

Caution! Beware of thrown object hazard



Action: Stand to side of infeed chute, NOT in centre.

Transport Lock



Lock this component before moving machine

Sound level



Ear defenders must be worn

Lift Point

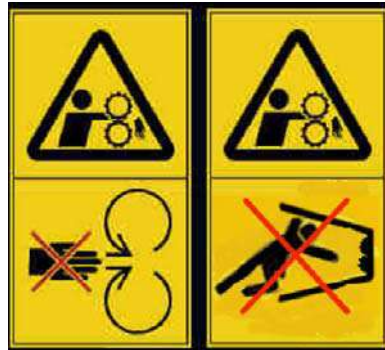


Caution!



Do not climb into infeed chute

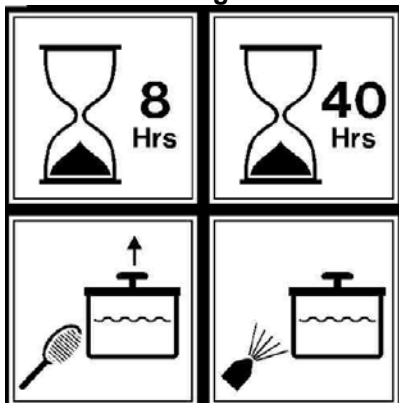
Caution! Infeed chute trapping hazards



Keep hands clear. Do not climb in

Maintenance Information

Radiator cleaning



8 Hours	40 Hours
Check radiator screen	Blow out radiator core

Diesel Filler



Grease point



40 hours / weekly

Hydraulic Filler

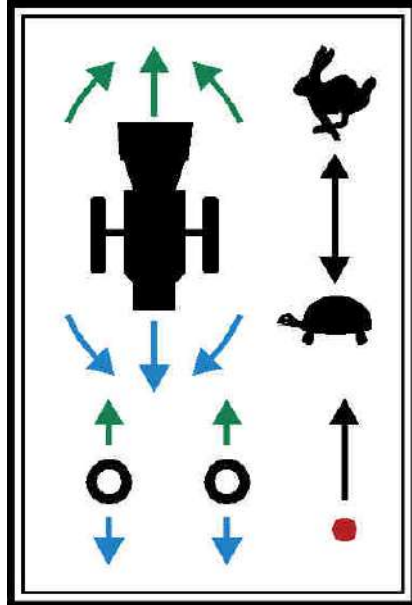


High temperature grease 40 hours



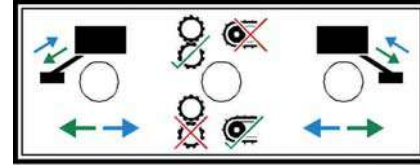
Operating Information

Track drive and throttle controls



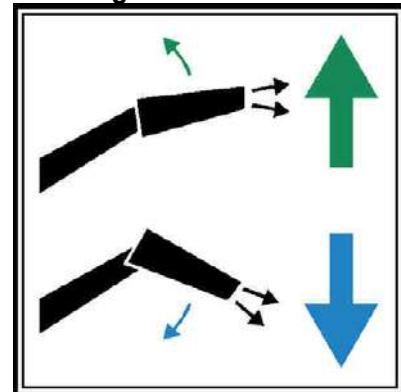
Left lever
LH track: forwards – backwards
Right lever
RH track: forwards – backwards
Lever with red knob
Engine throttle slow - fast

Track – Chip controls Track legs



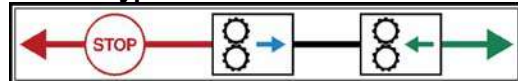
Outer switches – legs extend - retract
Centre switch – Up to chip: Down to drive

Discharge chute control



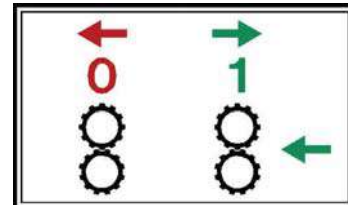
Green is UP Blue is DOWN

Bottom type Control Bar. Left hand shown



Push to STOP : Centre-feed out : Pull-feed in

Reset lever: Left hand shown



Pull to reset

Fig 4.1 Hydraulic tank valve



Fig 4.2 Infeed chute catch.

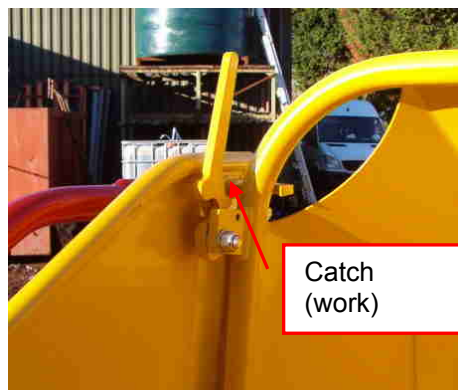
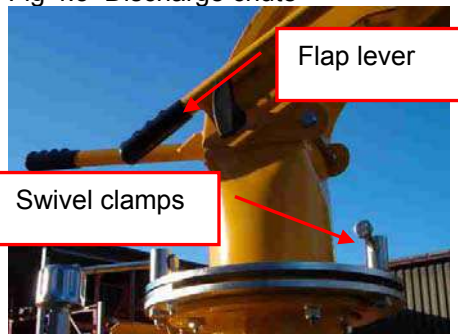


Fig 4.3 Discharge chute



4.1 Initial Fuelling and Parking

4.1.1 Fill the fuel tank with diesel. See section 6.

4.1.2 Top up the hydraulic tank if necessary, with the correct oil. See Section 6.

CAUTION! Ensure that hydraulic tank valve (Fig 4.1) is set and locked to Open. Failure to do so will damage components.

4.1.3 Position the machine body level and adjust until the infeed chute is in correct position - 600mm min from the ground. (see fig 3.1)

4.2 Infeed Chute unfolding

4.2.1 Remove the transport pin for the infeed chute catch, release the catch (fig 4.2)

4.2.2 Using the tubular edge as a handle, lower the infeed chute to the work position and reset the catch.

4.2.3 Measure the height of the infeed chute and readjust the legs as required.

CAUTION! The infeed chute must be positioned correctly above the ground. (fig 3.1)

CAUTION! Before travelling, always fold up and secure the infeed chute.

4.3 Discharge Chute (Fig 4.3)

4.3.1 Release the swivel clamps and point the chute in the desired direction, always pointing away from the infeed.

4.3.2 Set the flap at the desired height and tighten the flap lever clamp.

CAUTION! When travelling, lock the discharge chute pointing away from the driver.

Fig 5.1.1 Chipper Disc Cover

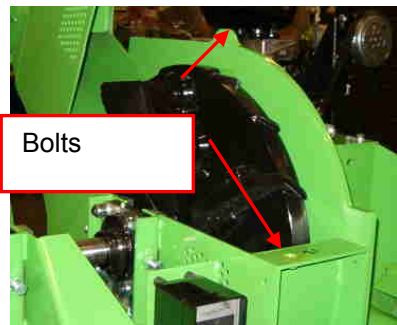
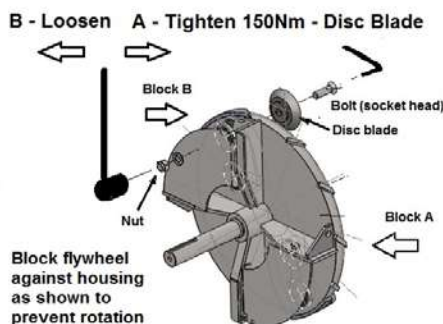


Fig 5.1.2. Flywheel and blades

**5.1 Pre-Work Checks:**

5.1.1 Check machine is stationary, start key removed,

5.1.2 Check that machine is level and infeed chute is set at correct height. (fig 3.1).

5.1.3 Check engine oil level (Refer to engine instruction manual).

5.1.4 Check hydraulic oil level (See Section 6).

5.1.5 Check fasteners for tightness and hydraulic connections for leaks.

5.1.6 Check condition of disc blades.

5.1.6.1 Raise or remove engine cover.

5.1.6.2 Remove the bolts retaining chipper disc cover. (Fig 5.1.1)

5.1.6.3 Using discharge chute handle as a lever, swing back cover onto stop to expose chipper disc and blades. (fig 5.1.1)

5.1.6.4 Carefully rotate chipper disc to check tightness of disc blade bolts and condition of blades. (Fig 5.1.2)

5.1.6.5 Remove any loose wood material.

5.1.6.6 If any bolts are loose, refer to maintenance section 6 for further action.

5.1.6.7 Replace chipper disc cover and tighten bolt(s) securely.

5.1.7 Remove any loose material and dust from radiator and engine bay.

5.1.8 Replace engine cover.

5.1.9 Check discharge chute is in desired position and all clamps are tight. (see Section 4.3)

5.1.10 Check infeed chute (fig 4.2) is locked in position with catch.

5.1.11 Check work area and erect signs and cone off discharge area if necessary.

5.1.12 Check **ALL** safety procedures have been followed.

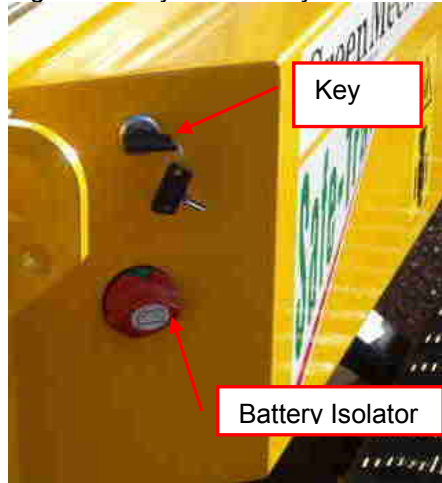


CAUTION! Wear gloves, Beware sharp edges of discs and unexpected movement.



CAUTION! Always work with the chipper level across a slope, preferably with the infeed direction slightly down the slope to minimise the risk of material falling back out.

Fig 5.2.1 Key and battery isolator

**5.2 Starting Machine (RDS Control):**

5.2.1 Check all other personnel are clear of machine.

5.2.2 Check that feed roller control bar is pushed to the FEED OUT or STOP position, to make the machine safe.

5.2.3 Check that battery isolator (fig 5.2.1) is ON.

5.2.4 Turn the ignition key to ON position.

5.2.5 When 0000 appears enter PIN code at RDS box (fig 5.2.2) as below.

Note: This feature may not be enabled. Please consult your dealer for instructions to enable or disable PIN, according to preference.

5.2.5.1 Press and hold left hand menu button until first digit of PIN is displayed.

5.2.5.2 Release button and repeat for second and remaining digits until code is entered.

5.2.5.3 When code is correct press SET.

5.2.6 Wait for the pre-heat icon to disappear.

5.2.7 Press and hold START button until engine is running.

5.2.8 Increase speed to operating speed by slow/fast to FAST (hare) switch or hand throttle lever if fitted.

Fig 5.2.2 RDS control box

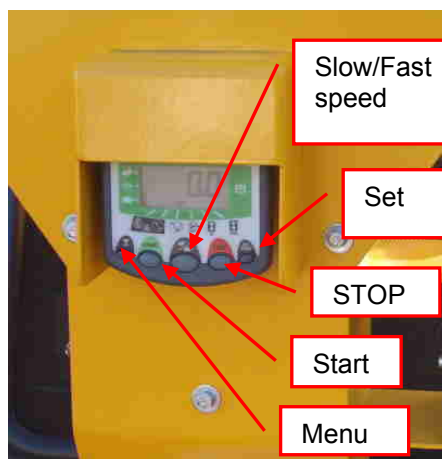


Fig 5.3.1 Tracking Controls

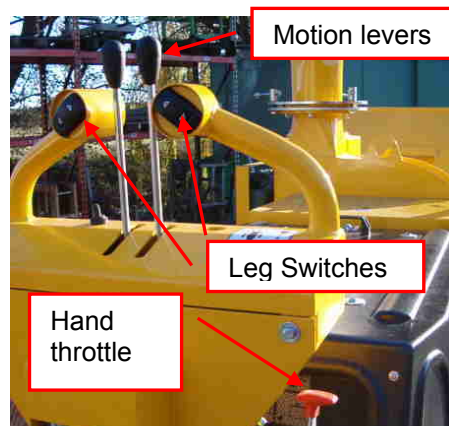


Fig 5.3.2 Track Legs



5.3 Moving the Machine

5.3.1 At tracking controls, (fig 5.3.1) select Track. (Centre switch down)

5.3.2 Extend legs as required, keeping body level. (fig 5.3.2)

5.3.3 Push both levers forwards together to start forward movement.

5.3.4 Open hand throttle to increase speed. Close to decrease speed.

5.3.5 Push left or right lever to steer.

5.3.6 At work site adjust legs to level the body and to position infeed chute at 600mm min. height.

5.3.7 Close hand throttle to slow engine.

Note: When extending or retracting legs it is advisable to track the machine.

 **CAUTION!** When extending legs, do not force track against solid objects. This may dislodge track.

 **CAUTION!** Avoid static turns on hard surfaces. This will rapidly wear the tracks

 **CAUTION!** Point the discharge chute away from the driver. Over long journeys, engage the chipper drive to blow out build up of exhaust gas.

 **CAUTION!** Do not drive directly up slopes exceeding 20 degrees. Slopes up to 35 degrees may be traversed with care.

Fig 5.4 RDS Control unit display.



5.4 Starting the Chipper

5.4.1 At tracking controls, select CHIP. (Centre switch up)

5.4.3 Press Hare on control unit (fig 5.2.2) or yellow button on infeed chute (fig 3.4.1) to increase speed to operating speed.

5.4.4 Push the reset knob to release the control bar for work. (Fig 3.4.1)

5.5 Stopping the Chipper

5.5.1 Push the control bar to STOP position.

5.5.2 Set hand throttle lever to Idle.

5.5.3 Press SLOW (tortoise) on control unit and allow chipper disc to slow down.

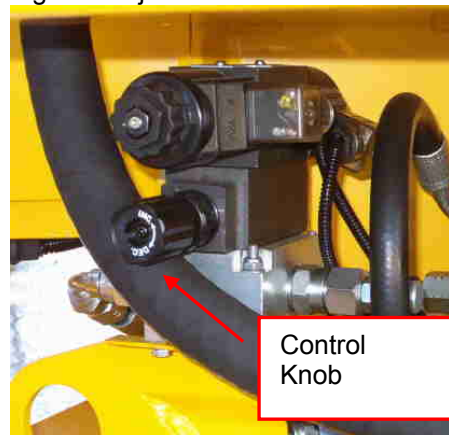
5.5.4 Press STOP to stop the engine (fig 5.2.2).

5.5.5 Switch start key to OFF to stop the engine.

Note: Use of start key to OFF will require re-entry of PIN code, if enabled.

5.5.6 Always wait for chipper disc to stop.

Fig 5.6 Adjustable feed roller control



Control knob settings

Material	Setting
up to 150mm	Fully open (3 turns)
150 - 250mm	1/2 to 3/4 turn

5.6 Adjustable Speed Feed Roller Control

When chipping wood sizes larger than 150mm diameter it is necessary to reduce the feed roller speed to suit the material being chipped. The control knob can be carefully accessed from inside the battery cover.

5.6.1 Turn the valve control knob (fig 5.6) clockwise until valve is closed.

5.6.2 Turn the knob anticlockwise to the recommended setting in the table.

5.6.3 Close the cover and secure.

5.7 Operating Hints

5.7.1 Check chip/track switch is set to CHIP.

5.7.2 Check disc speed on control unit is 1470rev/min minimum or more (fig 5.4).

NOTE: The “No Stress” system will only allow FEED IN (Forwards) operation of the feed rollers when the machine is running at FULL operating speed.

5.7.4 Select IDLE to reduce speed from RUN to IDLE whilst further material is collected for chipping.

5.7.5 Take care when feeding wood into the machine to allow for awkward shapes to “KICK” when contacting the feed rollers.

5.7.6 Position the end of larger sections of wood inside the infeed chute and then support the other end whilst pushing the wood into the feed rollers.



CAUTION! Do not release discharge chute clamps when chipping is in progress. Elevation of the discharge is altered by means of the adjustable flap (fig. 4.3).



CAUTION! Keep working area around the machine clear at all times and check only authorised personnel are present.

Fig 5.8 Transport Position



5.8 On Completion Of Work

5.8.1 Check that engine has stopped and chipper disc is stationary.

5.8.2 Remove surplus material from infeed chute and machine surfaces.

5.8.3 Fold infeed chute to transport position using control bar, secure with lock and fit locking pin.

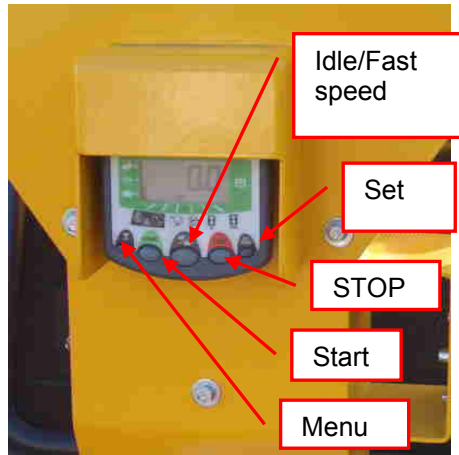
5.8.4 Set discharge flap into lowest position and tighten clamp.

5.8.5 Release clamps, turn discharge chute to straight position away from tracking controls, tighten clamps.



CAUTION! Do not leave machine parked directly up or down slope.

Fig 5.9 RDS control box



5.9 RDS Control Display

Control displays chipper speed (default), feed roller status, daily hours, total hours and faults. (Fig 5.9)

5.9.1 Press left hand menu button to scroll through display menu indicated by black triangle over symbol.

5.9.2 Reset daily hours. Scroll to daily hours (pos. 5) Press and hold Set/Reset.

5.9.3 Fault signals. Refer to Maintenance section 6.23.



CAUTION! Bleep sounds. Ten regular bleeps indicates engine service due. Bleeps at other times may indicate a fault. If in doubt, consult dealer.



CAUTION! Do not hang other keys with ignition key. Weight can stop engine.

ROUTINE MAINTENANCE SCHEDULE



CAUTION! Always remove key and check for rotation before carrying out any maintenance.

All covers except engine cover are secured closed with bolts requiring a spanner.

Action	Section	Page
DAILY		
Check engine oil level and coolant (ref: engine manual)	6.2 – 6.3	6-3
Check hydraulic oil level	6.4	6-3
Check fuel level	6.5	6-3
Check all drive belts	6.6	6-3
Check condition of disc blades and retaining bolts	6.7	6-4
Clean radiator screen and around radiator	6.8	6-5
Check feed roller control bar function	3.4	3-2
Check condition of tracks	Refer to track manual	
Check track gear, nuts, rollers and bearings	Refer to track manual	

FIRST 50 HOURS		
Check battery levels	6.12	6-6
Check drive belt tensions	6.14	6-6
Check hydraulic connections	6.16	6-7
Check all mountings	6.17	6-7
Check feed roller control bar function	3.4	3-2
Service engine	Refer to engine manual	

WEEKLY in addition to Daily actions		
Grease all bearings, pivots and slide pads	6.1, 6.13	6-5, 6-6
Blow out radiator core with air line	6.8	6-5
Steam clean machine	6.9	6-5
Clean air cleaner	6.10	6-5
Check electrical connections	6.11	6-5
Check battery levels	6.12	6-6
Check chipper and pump drive belt tensions	6.14, 6.15	6-6, 6-7
Check hydraulic connections	6.16	6-7
Check all mountings	6.17	6-7
Check feed roller control bar function	3.4	3-2

250 hours in addition to Daily and Weekly actions		
Check condition of bearings and pivots	6.1, 6.13	6-2, 6-6
Check all fluid levels	6.2, 6.3, 6.4	6-3
Service engine	Refer to engine manual	
Check track gear units, rollers and bearings	Refer to track manual	
Replace return filter element(s)	6.18, 6.19	6-7, 6-8

1000 hours in addition to 250 hour actions		
Change hydraulic oil when replacing filter element	6.20	6-8

DIESEL ENGINE MAINTENANCE

REFER TO ENGINE MANUAL

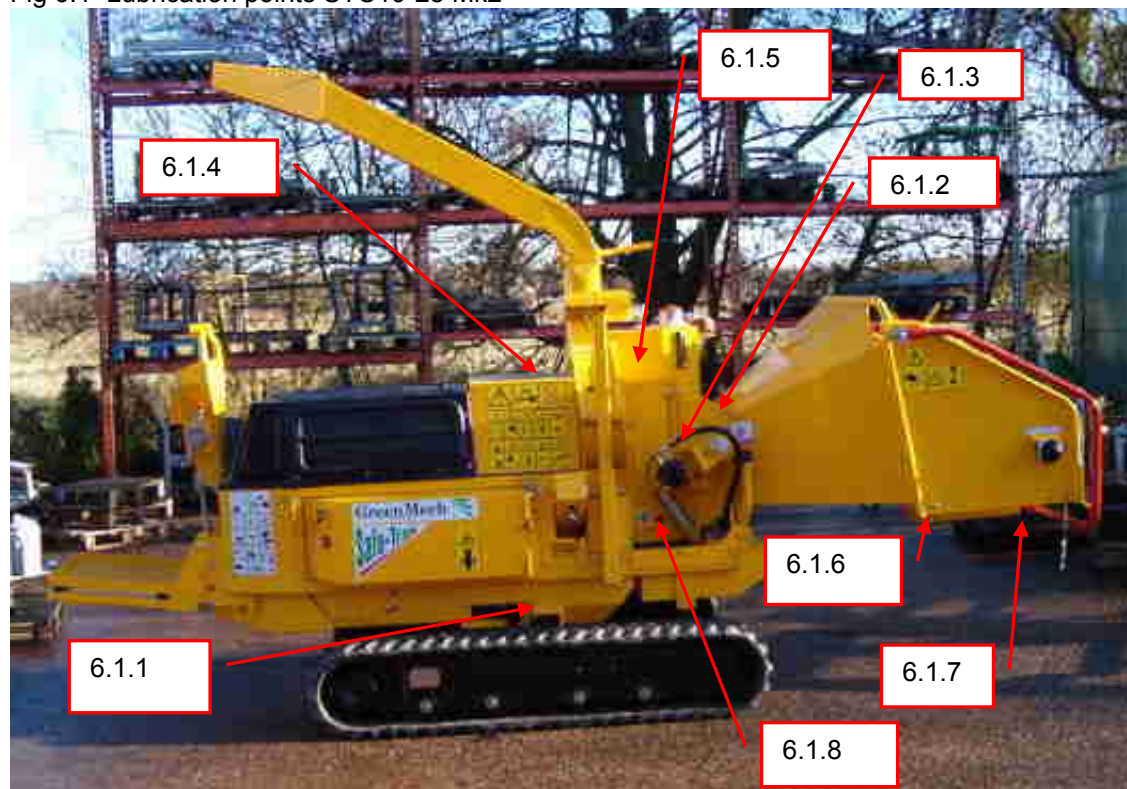
TRACK MAINTENANCE

REFER TO TRACK MANUAL

Recommended lubricants	Specification
Hydraulic Oil	ISO 32
Grease	Complex grease EP2 (high temperature)
Engine	SAE 15W-40 APICD

6.1 Lubrication Points (see also 6.13)

Fig 6.1 Lubrication points STC19-28 Mk2



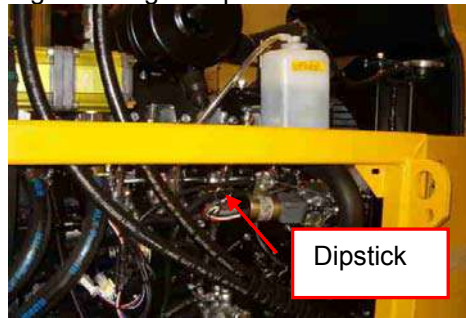
Grease except where stated

6.1.1	Track legs	2 nipples each leg
6.1.2	Top Feed roller pivot	1 nipple
6.1.3	Top Feed roller bearing	1 nipple
6.1.4	Chipper Disc front bearing	1 nipple
6.1.5	Chipper Disc rear bearing	1 nipple
6.1.6	Infeed chute hinges	Oil
6.1.7	Infeed roller mechanism	Clean and grease
6.1.8	Bottom Feed roller bearing	1 nipple

Note. Do not overgrease bearings as damage to seals may occur.

Note: Use high temperature grease on chipper disc bearings

Fig. 6.2 Engine dipstick



6.2 Engine Oil

6.2.1 Check daily (fig 6.2). Refer to engine manual to refill.

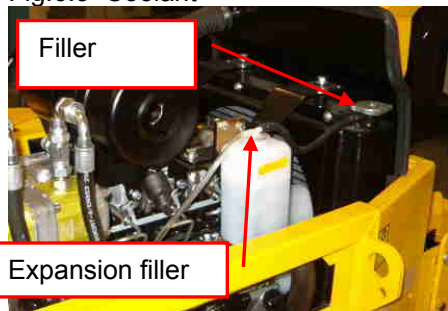
6.3 Coolant

6.3.1 Check daily, both radiator and overflow tank (fig 6.3). Refill as required. Check antifreeze.



CAUTION! Do not remove cap when engine is hot.

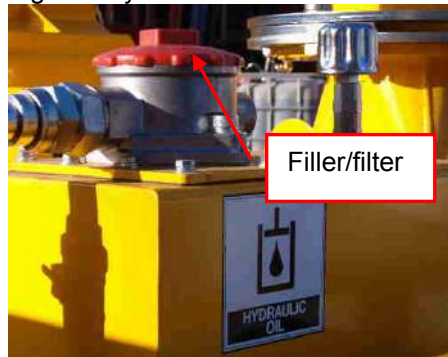
Fig.6.3 Coolant



6.4 Hydraulic Oil

6.4.1 Check daily (fig 6.4). If below mark check for leaks and refill to correct level.

Fig 6.4. Hydraulic Filler/Filter



6.5 Fuel

6.5.1 Check daily (fig 6.5) before work and fill with diesel as required.

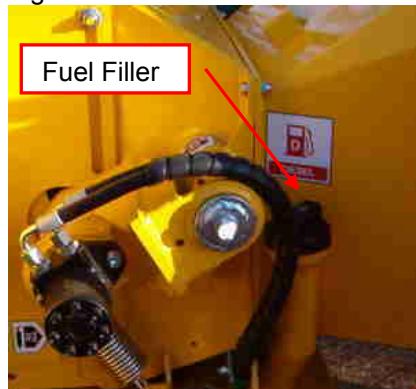


CAUTION! Use clean diesel fuel only. If in doubt, use a funnel with a filter.



CAUTION! Do not use any form of synthetic fuel.

Fig 6.5 Fuel Filler



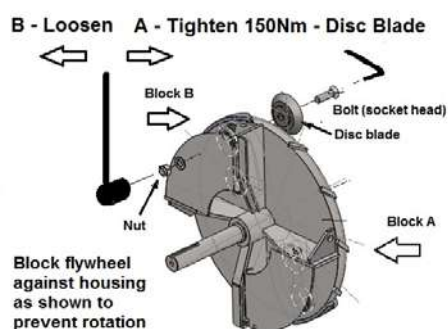
6.6 Drive Belts

6.6.1 Check daily, before work, the condition of all drive belts and replace if worn. See section 6.14 and 6.15

Fig 6.7.1 Chipper Disc



Fig 6.7.2. Flywheel and blades



6.7 Disc Blade Rotation and Replacement

The design of the blades permits relocation in at least three rotated positions before regrinding or replacement is required.

6.7.1 Check engine is switched off, and start key removed.

6.7.2 Raise engine cover, and check any rotation has stopped.

6.7.3 Remove the bolts retaining chipper cover and blade access panel (fig 5.1.1 and fig 6.7.1).



CAUTION! Take care. Wear protective gloves. Blades are extremely sharp.



CAUTION! Beware sharp edges of discs and unexpected movement. Do not place hands or fingers in or near flywheel and housing edges.

6.7.4 Using discharge chute handle as a lever, swing back cover on to stop to expose flywheel and blades.

6.7.5 Block flywheel against housing with timber or similar in positions shown to prevent rotation (Fig 6.7.2) when slackening or tightening blade bolts to 150Nm.

6.7.6 Thoroughly clean blade retaining bolt and nut to ensure full engagement of tools.

6.7.7 Slacken blade retaining bolt, remove disc, thoroughly clean mounting face and flywheel recess location.

6.7.8 Replace disc in a rotated position to present a sharp section to shear bars.

6.7.9 Torque up bolt to 150Nm (110lb.ft.)

6.7.10 Repeat for each blade.

6.7.11 Check condition and security of shear bars. Rotate or replace if required. Do not regrind.

6.7.12 Replace and secure all covers.

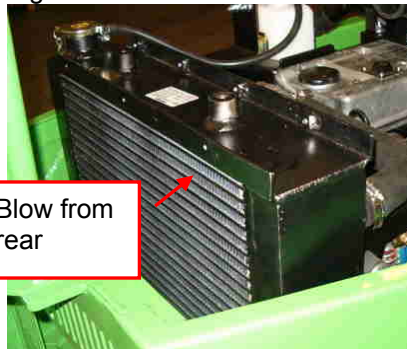


CAUTION! Disc blades must only be sharpened by grinding angled back face on a suitable grinder. Grinding of front face will upset gap, which is factory set. Do not sharpen with hand held equipment.

Note. If any Disc blades are worn below their flat annular section, a complete set should be replaced. Inspect condition of nuts and bolts and replace if any signs of wear.

All blades must be sharpened in "sets" with equal amounts removed to maintain balance. See section 6.23 for disc grinding details.

Fig 6.8 Radiator



6.8 Radiator

Daily

6.8.1: Blow radiator core from rear. (fig 6.8)



CAUTION! A build up of debris risks overheating of the engine and a risk of fire.

6.9 Steam Cleaning

50 hours

6.9.1 Check all covers are fitted and closed.

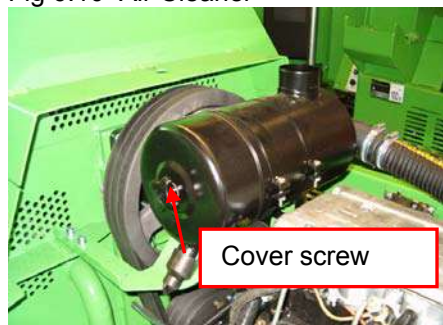
6.9.2 Steam clean machine surfaces.

6.9.3 Clean electrical components with a damp rag, spray with WD40 and then wipe with dry rag.



CAUTION! Do not steam clean directly on to electrical components, e.g. control boxes.

Fig 6.10 Air Cleaner



6.10 Air Cleaner

50 hours

6.10.1 Release wingnut or clip and remove cover (fig 6.10).

6.10.2 Release wingnut, slide out element and either blow out with air-line or gently tap on smooth ground to release debris. If badly contaminated replace element.

6.10.3 Replace and tighten wingnut finger-tight.

6.10.4 Replace cover.

6.11 Electrical connections

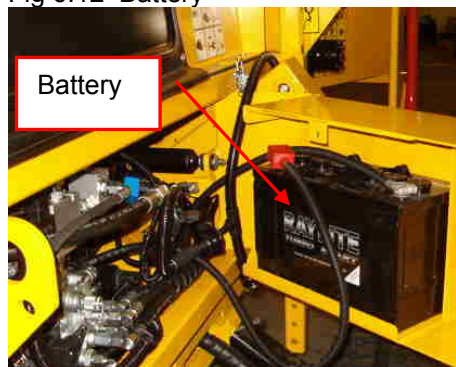
50 Hours

6.11.1 Check all wiring loom connections are secure.



CAUTION! Poor connections will affect engine security cut-outs and may prevent starting.

Fig 6.12 Battery

**6.12 Battery (fig 6.12)****50 hours**

6.12.1 Turn isolator (fig 5.2.1) to OFF

6.12.2 Check electrolyte level and top up if required

6.12.2 Turn isolator to ON.



CAUTION! Gases are explosive. Electrolyte is corrosive. Avoid sparks and spillage.

6.12.3 Removal of battery

6.12.3.1 First disconnect negative (-) cable.

6.12.3.2 Disconnect positive (+) cable.

6.12.3.3 Remove clamp and carefully lift out battery.

6.12.3.4 Replace by connecting positive cable before negative.

6.13 Bearings and Pivots**50 hours**

See section 6.1 for routine lubrication.

250 hours

6.13.1 Check rotating components for excessive movement and noise in operation.

6.13.2 Replace as required.

Fig 6.14 Belt tension release bar

**6.14 Chipper Drive belt Tension**

Tensioning is automatic and does not require any routine attention.

Belt Replacement

6.14.1 Screw special bar through side of machine (fig 6.14) to engage idler pulley bracket.

6.14.2 Continue to screw to push back bracket against spring force until the belts are sufficiently slack to remove.

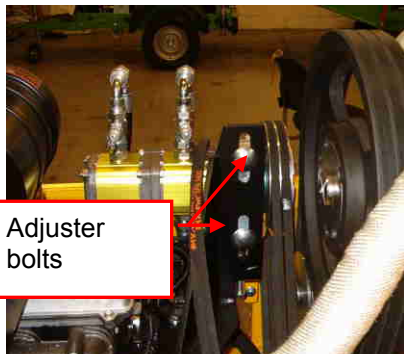
6.14.3 Remove all belts and discard.

6.14.4 Fit new set of belts ensuring they lay snugly in grooves of all three pulleys.

6.14.5 Carefully unscrew bar and stow.

6.14.6 Check alignment and tension before starting chipper.

Fig 6.15.1 Track Pump Drive Belts

**6.15 Track pump drive belts****50 hours**

6.15.1 Check tension. If belts are slack, tighten using adjuster bolts. (fig 6.15.1)

Note: Spare belts may have been fitted over pump to reduce delay in emergency replacement.

6.16 Hydraulic connections**50 hours then 250 hours**

6.16.1 With the aid of the circuit diagram to follow the hose routings, check all hoses and connections for leaks and damage.

6.16.2 Replace any worn or damaged hoses with the correct type and length.

6.16.3 Before removal, check routing and ensure replacement hose is fitted free of strains, twists or kinks.

6.16.4 To prevent spillage on hose removal close the tank valve (fig 4.1)



CAUTION! Ensure any residual pressure is released before dismantling.



CAUTION! Ensure hoses are refitted free of twists and kinks.

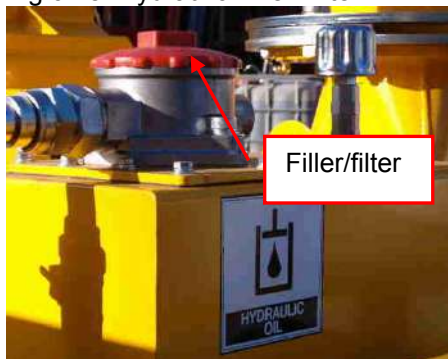


CAUTION! Ensure that hydraulic tank valve (Fig 4.1) is set and locked to Open before starting machine. Failure to do so will damage components.

6.17 Mountings**50 hours then 250 hours**

6.17.1 Check that all mounting bolts are tight.

Fig 6.18. Hydraulic Filler/Filter

**6.18 Hydraulic Return Filter (Fig 6.18)**
250 hours

6.18.1 Check oil is cool.

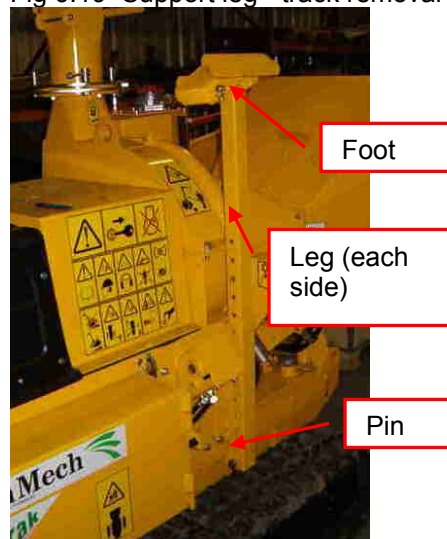
6.18.2 Unscrew the filter cover (there is a spring under the cover) and carefully lift out the element, it may require gentle prising out, discard safely (see section 8).

6.18.3 Fit a new filter element to the correct specification and replace the cover and spring.



CAUTION! Do not overtighten.

Fig 6.19 Support leg - track removal



6.19 Track removal

A support leg (fig 6.19) enables individual track assemblies to be removed for servicing.

6.19.1 Extend both track legs.

6.19.2 Remove foot from parked position and fit to base of support leg.

6.19.3 Remove pin and reposition leg on side to be removed, with foot on firm ground.

6.19.4 Carefully retract track leg until clear of ground to remove.

6.19.5 Refer to track manual for servicing.

6.20 Hydraulic Oil change

1000 hours

6.20.1 Remove hydraulic oil with suction pump at filler, or via drain plug on underside of tank and replace with new oil of correct specification.

6.20.2 Replace suction filter.

6.20.3 Dispose of waste oil according to local authority environmental procedures.

6.21 Fuses and No Stress system

There are two fuses.

6.21.1 A 40 amp in-line fuse protects the engine pre-heat and start circuit.

6.21.2 A 20 amp fuse protects the No Stress system.

Note The engine operating speeds for the No Stress system are factory set for particular machine builds and must not be readjusted.

6.22 Fault finding

This machine is fitted with an RDS controller which can display various engine and machine faults:

Fig 6.22 RDS Engine Control



Engine faults

6.22.1 Engine faults.

Black arrow at position 1: read-out COOL, OIL, or ALT

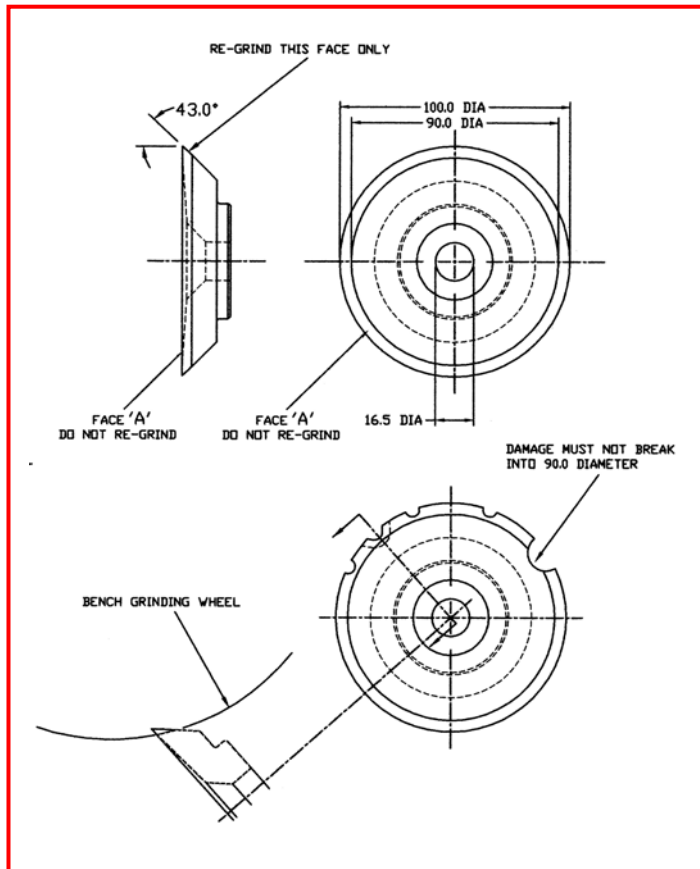
Check relevant problem (e.g. coolant) and rectify as below.

6.22.2 To reset read-out, press and hold SET/RESET for 2 seconds. Press STOP for 2 seconds. Restart engine.

6.22.3 If fault still present, consult dealer.

Fault	Check	Action	Page
Engine will not start	Battery	Recharge	6-6
	Fuel	Fill tank	6-3
	Oil pressure	Check Oil level	6-6
	Thermal cut-out	Check operation	3-2
	Fuses	Check	6-8
Engine not at correct speed	Clutch cut-out	Check operation	5-3
Engine stops. Control display 'COOL'	Radiator	Check level and clean core	6-5
Engine stops. Control display 'OIL'	Oil level	Check and top up oil	6-3
Engine stops. Control display 'ALT'	Alternator belt	Check and adjust tension. See engine manual	
No stress light not on	Fuses, cut-outs	Check operation	6-8
Blade disc will not start	Drive belts	Replace	6-6
Feed rollers do not turn	Chip/Track switch	Select 'Chip'	5-3
	Control bar	Reset and check	3-2
	Hydraulics	Check solenoid valve	
Feed will not reverse	Control bar	Reset and check	3-2
	Hydraulic valve	Check operation	
Discharge does not flow	Discharge chute	Check for blockage	5-1
	Blade disc	Check for blockage	5-1
Wood unevenly chipped	Blade condition	Replace with sharp blades	6-4
Machine unsteady	Track legs	Set to correct position	5-2
Unusual noise(s)	Blade disc and bearings	Check and replace	6-4
Track legs do not extend	Chip/Track switch	Select 'Track'	5-2
Tracks do not drive	Chip/Track switch	Select 'Track'	5-2
	Pump drive belts	Check and adjust	6-7
	Hydraulics	Check operation	

6.23 Chipper Disc Re-grinding



6.23.1 Examine set of chipper discs for damage. If front face 'A' is worn the disc must be scrapped. If chips have broken off the cutting edge they can be re-dressed provided that they do not go inside the 90mm diameter.

6.23.2 Always regrind the worst damaged disc first, as this will establish the target weight for the other discs.

6.23.3 If large chips exist over less than 30% of the circumference the disc may be re-ground provided the large damaged area is not used for chipping.

6.23.4 Chips may be repaired by grinding a cutting edge around the damaged area using a bench grinder.

6.23.5 With chipper disc mounted on a mandrel re-grind remainder of cutting edge at 43° as shown.

6.23.6 Re-grind in increments of approximately 0.01mm (0.004") until sharp edge is restored.

6.23.7 Re-grinding must not go below 90mm diameter or the disc must be scrapped.

6.23.8 After re-grinding the weight of discs within a set must not vary by more than +/- 1gm (0.03oz). The weight of each disc must not be less than 560gm (20oz).

SAFE-Trak 19-28 Mk2 Options - Winch and Lighting Post S-1

HAULAGE WINCH

A winch for haulage is installed under the infeed chute and can be used with chute folded or unfolded. Refer to winch instructions for safe use and maintenance.

LIGHTING POST

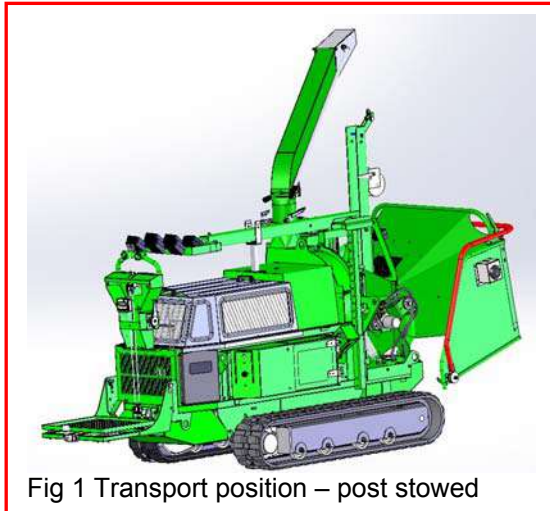


Fig 1 Transport position – post stowed

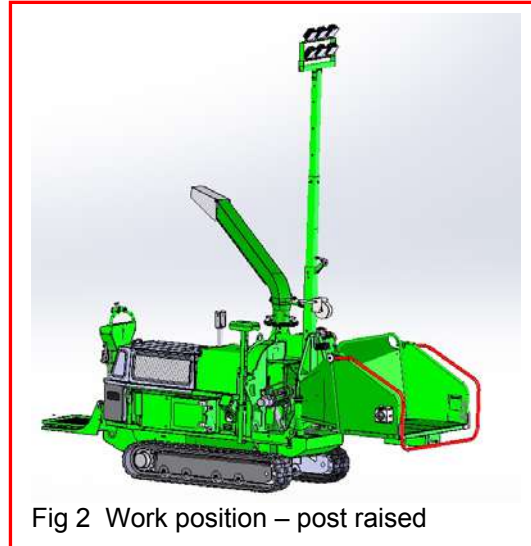


Fig 2 Work position – post raised

Preparation (see Figs 1 and 2)

- 1.1 Remove pin from support above engine cover.
- 1.2 Using winch, partially raise post to enable extension to clear control levers.
- 1.3 Remove extension pin and extend post to full length (5 holes exposed) (Fig 2) taking care of cable, and re-insert pin to secure.
- 1.4 Using winch (Fig 3), raise post to vertical and secure upright with pin.
- 1.5 On completion of work, reverse procedure and secure with all pins for transport (Fig 1)

Operation.

Turn switch on (Fig 4).

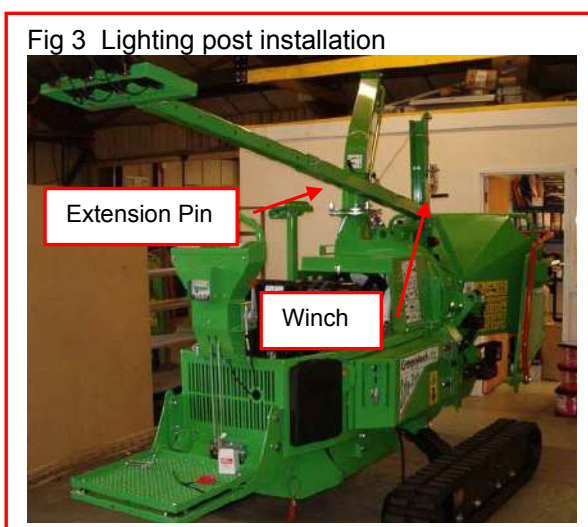


Fig 3 Lighting post installation

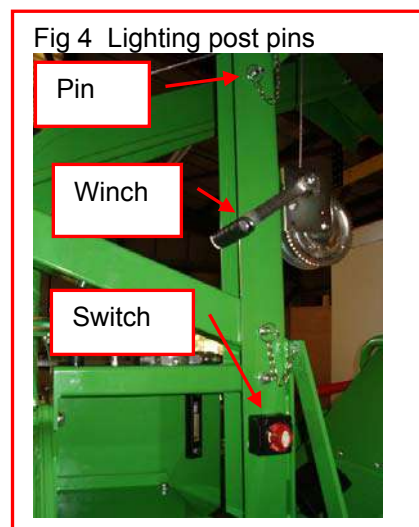


Fig 4 Lighting post pins

Maintenance

Refer to component suppliers' instructions.

Emergency Traction Drive

In event of engine or control failure the machine can be tracked for short distance for recovery away from hazards (e.g. railway track) by means of a dedicated pump driven by electric motor directly from battery. Depending on battery state and ground conditions up to about 15 minutes operation may be possible. Emergency drive will continue to function until overheat cut-out temporarily stops motor or battery loses charge.

Operation (see Fig 1 below)

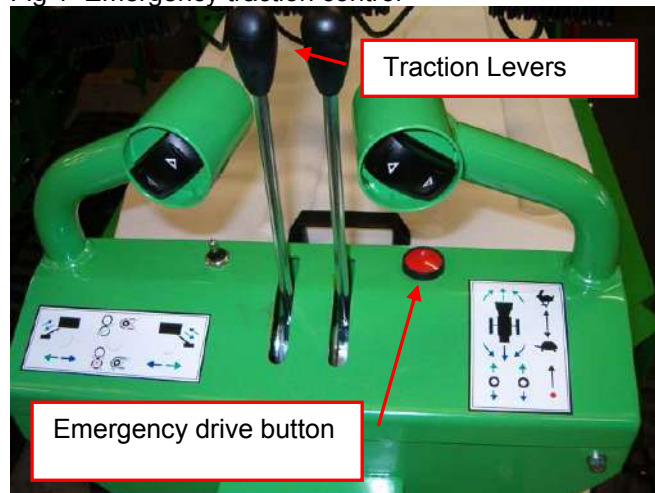
- 1.1 Ensure battery isolator is on – as for normal use (Instruction Manual Fig 5.2.1).
- 1.2 Press and hold button to activate pump.
- 1.3 Whilst holding down button operate traction levers for desired direction and motion (Instruction Manual Fig 5.3.1).

Note: It may be possible to allow an extended leg to retract under load whilst tracking, if necessary to stabilize tilt of machine. Legs cannot be extended in emergency mode.

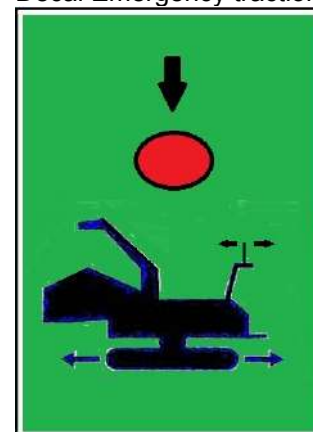


CAUTION! Use only in emergency with extreme care. Ensure lighting tower, if fitted, is retracted to avoid overhead obstructions.

Fig 1 Emergency traction control



Decal Emergency traction



Maintenance

Ensure battery is kept in good condition. See Maintenance 6.12.

Remote Traction Control Unit (nbb Controls model)

The remote control unit may be used for tracking machine around work site without need to stand on platform. It enables remote control of each track and each extending leg.

2 Specification – For full details see suppliers manual or consult GreenMech.

3 Safety

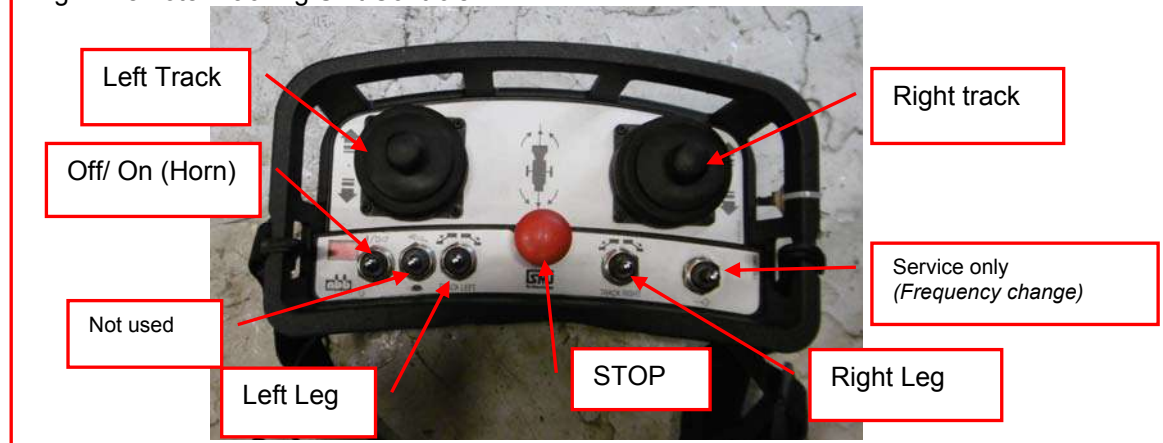


CAUTION! This unit must only be used by suitably trained operators.

3.1 Before use of machine read GreenMech machine operators manual.

3.2 To stop machine press any red button - either on remote unit (Fig 1) or on machine (see Section 3 of main manual).

Fig.1 Remote Tracking Unit Controls



4 Preparation

4.1 Support remote control unit using neck sling provided.

4.2 Start and briefly operate machine using machine's own controls.

5 Operation



CAUTION! Ensure adequate space around machine for movements.

5.1 Turn machine Off at start key.

5.2 On machine - Turn On remote enable switch (Fig 2).

5.3 Check Stop button on remote unit (Fig 1) is released – twist action.

5.4 On machine - Start with key and engine control. See 5.2 in machine operators instructions.

5.5 On machine - Set engine speed for required maximum traction speed.



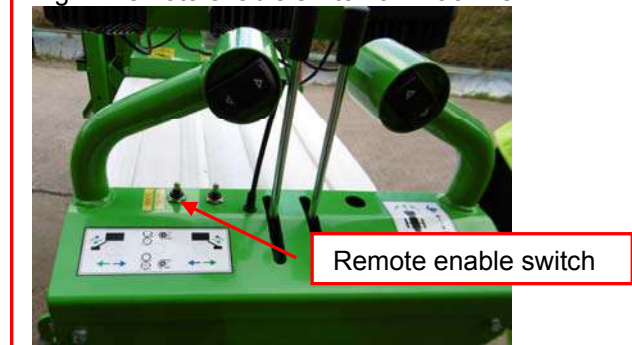
CAUTION! There is no speed control on remote unit.

5.6 When remote unit red light flashes, turn remote Off/On to On. When Horn sounds remote control is enabled. If Horn does not sound, repeat initiation sequence from 5.1.

5.7 Carefully check use of remote controls and proceed with care keeping machine in sight.

5.8 To stop machine, press remote unit red Stop button or machine Stop button.

Fig 2 Remote enable switch on machine



6 Maintenance

Keep clean and free of debris.

Refer to remote unit supplier's manual for battery renewal and other specialist information, or consult Greenmech.

Supplement to be used in conjunction with Operators manual for Arborist STC19-28 Mk2

Sure-Trak system – Additional feature to Arborist STC19-28MT50 Mk2

Each track has central transverse axis pivot that allows each track to separately traverse a bump (e.g. stump) to reduce sideways roll of machine. The hydraulically supported system includes manual control to enable machine body to be pre-set up to 15deg forward or backward pitch angle in relation to tracks, for use when operating, or driving up or down slopes of up to maximum 35deg.

Safety

Follow all instructions for Arborist STC19-28 Mk2, including this and other applicable supplements.



Always familiarise controls before use of machine.

Additional control symbol decal on machine as shown.

Operation (see Fig 1 below)

To set pitch angle forward (In-feed chute downwards), push 3 position control switch forward with care and release. To set pitch backward (In-feed chute upwards) pull switch backward. Note: It may be necessary to operate traction levers.

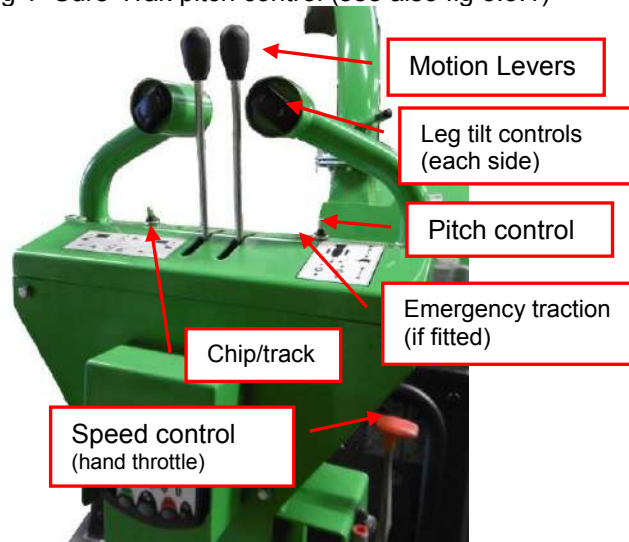


CAUTION! Operate with care.

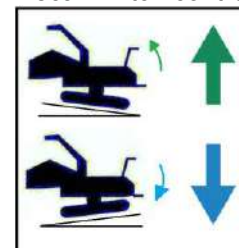


CAUTION! Do not drive up or down slopes exceeding 35deg.

Fig 1 Sure-Trak pitch control (see also fig 5.3.1)

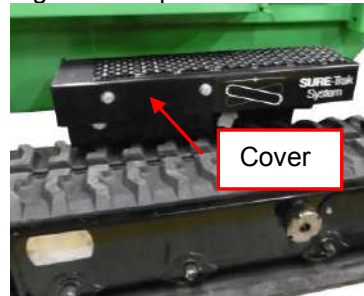


Decal - Pitch control



Press and Hold switch.
(Operate motion levers as required)

Fig 2 Track pitch mechanism



Maintenance

Remove cover (fig 2) to access track pitch ram pivots. Grease as required. See also Maintenance 6.12.

See machine Operators Manual for all other instructions.

7.1 Storage

- 7.1.1 Thoroughly clean machine and note any replacement parts required.
- 7.1.2 Carry out 250 hour service if not already done. Refer to Section 6
- 7.1.3 Fit replacement parts when available.
- 7.1.4 Remove battery Refer to 6.10
- 7.1.5 Drain fuel
- 7.1.6 Fold up infeed chute. Note: STC16-23 infeed chute can be removed and stowed on top of machine to reduce length.

7.2 Removal from Storage

- 7.2.1 Charge battery and refit Refer to 6.10
- 7.2.4 Carry out machine preparation as necessary Refer to Section 4

When the machine is finally scrapped, the following items should be disposed of only at authorised waste disposal facilities.

Engine oil. Hydraulic oil. Antifreeze. Battery. Tracks.

If in doubt, consult the Local Authority environmental department.

Major non-ferrous items such as engine cover and hydraulic hoses may also be disposed of separately.

**Safety Guides and Checklist as
Transcribed from and Advised by
Arborculture & Forestry Advisory Group
and Issued as Leaflet AFA604(rev1) by
HSE, issued 04/14**

INTRODUCTION

This leaflet covers the safe working practices to be followed when operating a wood chipper.

It does not cover a combination of machines working within each other's risk zones (see AFAG leaflet 605 ***Mechanical roadside processing***)

You can use this leaflet, along with the manufacturer's handbook, as part of the risk assessment process to help identify the controls to put in place when using a wood chipper.

You must also assess the effect of the site and the weather as well as following this guidance

All operators must have had appropriate training in how to operate the machine and how to carry out the tasks require (see AFAG leaflet 805 ***Training and certification***)

PERSONAL PROTECTIVE EQUIPMENT (PPE)

1. Use the following PPE
 - A Safety Helmet, complying with EN 397, if identified as required in the risk assessment.
 - Eye Protection (a mesh visor complying with EN1731 or safety glasses to EN166)
 - Hearing protection (complying with EN352) where noise level exceeds 85 dB(A) (see HSE pocket card INDG363 ***Protect your hearing or lose it!***)
 - Gloves with long, close-fitting cuffs that can be tucked into sleeves

- Safety Boots with good grip and ankle support (complying with EN345-1)
- Non-Snag Outer Clothing appropriate to prevailing weather conditions. High-visibility clothing (complying with EN471) should be worn when the risk assessment identifies that it is needed.

2. Each person should carry a personal first-aid kit including a large wound dressing (see HSE leaflet INDG214 ***first aid at work; Your questions answered***).
3. Hand cleaning material such as waterless skin cleanser or soap, water and paper towel should be readily available.

THE MACHINE

4. Before working with a machine, check it has been properly converted from any transport mode.
5. Ensure guards for dangerous parts (e.g. belts, pulleys, shafts etc) are secure and undamaged.
6. Ensure protective devices, such as the infeed control bar (incorporating the stopping device), are working correctly (see HSE leaflet AI S 38 ***Power-fed mobile wood chippers: Operator protection at infeed chutes***).
7. Ensure any lock for the chipping components has been disengaged;
8. Ensure the infeed hopper is clear of any materials.
9. Ensure Noise warning signs are in place.
10. For machines driven by a power take-off (PTO) shaft, before starting ensure:

- The PTO shaft is fitted with a suitable guard complying with EN1152, that encloses the shaft along its full length from tractor to machine.
- The guard is correctly fitted and in effective working order see AIS40 ***Power take-offs and power take-off drive shafts;***
- The PTO speed is suitable for the machine.

SELECTING THE WORK AREA

11. Select as firm a surface as possible and stabilise the machine
12. Ensure ventilation is adequate and any exhaust fumes are vented into open air if working in an enclosed space.
13. Where appropriate, if the chipper is detached from the tow vehicle, apply the handbrake and, if necessary, chock the wheels.
14. On all reasonably foreseeable approaches to the worksite, erect warning and prohibition signs conforming to the Health and Safety (Safety Signs and Signals) Regulations 1996, indicating a hazardous worksite and that unauthorised access is prohibited. In areas of very high public access, a risk assessment may indicate that additional controls (e.g. barrier tape, barriers, extra manning) are required.
15. Ensure all operations near to highways are adequately signed with the appropriate notices as specified in the Department of Transport's ***Safety at street works and road works : A Code of Practice.***
16. Ensure that the discharge chute is positioned to prevent chips being blown onto the highway during roadside operations, or in any direction where they can affect colleagues or members of the public.
17. Position the chipper so that operators do not have to stand on embankments/slopes when feeding material into the machine

EMERGENCY PROCEDURES

18. Ensure a designated and responsible person knows the daily work programme and agree with them a suitable emergency contact procedure. Where reasonably practicable use a mobile phone or radio and pre-arrange call-in system.
19. Ensure the operators can provide the emergency services with enough detail for them to be found in the event of an accident, e.g. the grid reference, the distance from the main road, the type of access (suitable for car/four-wheel drive/emergency service vehicles). In urban areas street names are essential. Know the location details before they are needed in an emergency.

OPERATION

20. Make sure the cuffs of gloves are close fitting or tucked into you're sleeves to stop them being caught on material as it is fed into the chipper.
21. Set the engine speed (and set the stress control if fitted) to obtain optimum performance.
22. Check that material to be chipped is free from stones, metal and foreign objects.
23. Stand to one side of the infeed rollers to avoid being hit by ejected material.
24. Let material go as soon as it is engaged in the infeed rollers or chipping components.

Page 2

25. Use a push stick at least 1.5 metre long, for both short produce and for the last piece of produce to be chipped.

26. Do not put any part of your body (including hands or feet), into the infeed hopper while the machine is running.

- 27. Always follow the manufactures' instructions for dealing with blockages on the machine.
- 28. Keep the area of ground in front of the infeed hopper free from debris to prevent any tripping hazard.
- 29. Remove the engine start key when the machine is left unattended or when undertaking any maintenance.

FUELLING

- 30. Stop engine and, if necessary allow the machine to cool before refuelling.
- 31. Petrol vapour is invisible and can flow considerable distances from spillage or fuelling sites. Maintain a safe distance from any source of ignition at all times.
- 32. Store fuel to avoid vapour ignition from any source such as fires, people smoking or the wood chipper. Select a site shaded from direct sunlight and away from watercourses and drains.
- 33. Containers must be clearly labelled and have securely fitting caps. Plastic containers must be designed and approved for use with petrol or diesel fuel.
- 34. Replace the fuel cap securely.
- 35. Keep fuel from contacting the skin. If fuel gets into the eyes wash out with sterile water immediately and seek medical advise

Maintenance

- 36. Ensure the machine is carried out in accordance with the manufacture's handbook.

37. Check chipping components and knives each day for damage and wear.

- 38. Wear gloves when handling knives.
- 39. Before working on knives, confirm that the engine is switched off, the start key removed, and the chipping component is stationary.
- 40. Before opening any guard/cover or reaching into the infeed hopper or discharge chutes make sure that the engine is switched off, start key removed and dangerous parts have come to a stand still.
- 41. Knives must be changed or reversed if damaged or blunt. Knives must be scrapped when worn to the minimum size specified by the manufacturer.
- 42. When new/sharpened knives are fitted, ensure that there is the recommended clearance between the knives and the anvil.

MOVING THE MACHINE

- 43. Stop the engine and remove the start/stop key.
- 44. Lock the chipping components.
- 45. Secure the infeed hopper and the chip discharge chute in the transport position.
- 46. Check the towing bracket, attach, then lift and secure the jockey wheel.
- 47. Connect the electrics and the safety chain/s to the towing vehicle.

Page 3

- 48. Ensure that the load is secure and that people are in a safe position before moving off.

Further Reading

Noise: Don't lose your hearing!

INDG363(rev2)

HSE Books 2012

www.hse.gov.uk/pubns/indg363.htm

First aid at work: Your questions answered

Leaflet INDG2114(rev1)

HSE books 2009

www.hse.gov.uk/pubns/indg214.htm

Safety signs and signals. The Health and Safety (Safety Signs and Signals) Regulations 1996. Guidance on Regulations L64 (Second edition) HSE Books 2009 ISBN 978 0 7176 6359 0

www.hse.gov.uk/pubns/books/l64.htm

Power-fed mobile wood chippers: Operator protection at infeed chutes AIS38 HSE 2013

www.hse.gov.uk/pubns/ais38.htm

Power take-offs and power take-off drive shafts AIS40 HSE Books 2012

www.hse.gov.uk/pubns/ais40.htm

Treework webpages:

www.hse.gov.uk/treework

Risk Assessment

Assessment No: G001

Company Name: **GreenMech Ltd**

Activity: **SAFE-Trak**

Hazard	At Risk	Consequence (C)		Likelihood (L)		Risk Score	Controls	Revised		Final Risk Score
	Those likely to be affected	Likely injury from hazard	Rating	Of incident	Rating			C Rating	L Rating	
ENTANGLEMENT With cutter in base of CHIPPER infeed chute	OPERATOR	FATALITY – LOSS OF LIMB	5	VERY LIKELY	5	25	Reach area safety distance to cutter complies to latest HSE guidelines. Fix safety stop rail to upper and side perimeter on infeed chute. Operation of this emergency stop system should operate as recommended by HSE. Only appointed operators to use machine (competent)	5	2	10
STABBING AND PUNCTURE by projectiles from cutter. Wood, stones, nails rebounding back out of infeed chute	OPERATOR	Injuries to face, eyes, head and hands	3	PROBABLE	4	12	Trained Operator. Check only green waste is fed into machine. Safety helmet to BSEN 397 Forestry visor Hard wearing gloves	3	2	6

Key:

Consequence	Score	Likelihood	Score	To find risk Score multiply consequence rating by the likelihood rating
Fatality	5	Very likely	5	
Disability	4	Probable	4	
Very serious (broken limbs)	3	Possible	3	
Important (3 day accident)	2	Remotely possible	2	
Noticeable (first aid)	1	Improbable	1	Final revised likelihood score must be 2 or less

Signed:	
Date:	
Review Date:	

Risk Assessment

Assessment No: G001-2

Company Name: **GreenMech Ltd**

Activity: **SAFE-Trak**

Hazard	At Risk	Consequence (C)		Likelihood (L)		Risk Score	Controls	Revised		Final Risk Score
	Those likely to be affected	Likely injury from hazard	Rating	Of incident	Rating			C Rating	L Rating	
NOISE Guaranteed sound pressure level of Lwa 120dB	OPERATOR THIRD PARTY	NOISE INDUCED HEARING LOSS	4	PROBABLE	4	16	Wear hearing protection to BE EN 352-3. Display mandatory 'wear hearing protection' sign	4	2	8
VIBRATION – movement of machine	OPERATOR	BROKEN OR BRUISED LIMB	3	POSSIBLE	3	9	Trained Operator. Position machine on sound ground, if on slope must be across the slope and less than 35° and no possibility of land slip.	3	2	6
STABBING – PUNCTURE When operating handle to raise engine – residue from exhaust chute	OPERATOR THIRD PARTY	EYE INJURIES CUTS TO FACE	2	POSSIBLE	3	6	Cordon off collection point. Operator to wear head and face protection	2	1	2

Key:

Consequence	Score	Likelihood	Score	To find risk Score multiply consequence rating by the likelihood rating
Fatality	5	Very likely	5	
Disability	4	Probable	4	
Very serious (broken limbs)	3	Possible	3	
Important (3 day accident)	2	Remotely possible	2	
Noticeable (first aid)	1	Improbable	1	Final revised risk score acceptable to the company is 10 or less. If higher, further controls are required. Final revised likelihood score must be 2 or less

Signed:

Date:

Review Date:

Risk Assessment

Assessment No: G001-3

Company Name: **GreenMech Ltd**

Activity: **SAFE-Trak**

Hazard	At Risk	Consequence (C)		Likelihood (L)		Risk Score	Controls	Revised		Final Risk Score
	Those likely to be affected	Likely injury from hazard	Rating	Of incident	Rating			C Rating	L Rating	
ENTANGLEMENT Branches with clothing	OPERATOR	Drawn into cutters – FATALITY – LOSS OF LIMBS	5	POSSIBLE	3	15	Wear snug fitting clothes. No ties, scarves etc. Same controls as for previous hazard of entanglement with cutters. Wear gloves with long cuffs which can be tucked into sleeves	5	2	10
STABBING AND PUNCTURE – Processed green waste	OPERATOR THIRD PARTY	EYE INJURIES, CUTS TO FACE	1	POSSIBLE	3	3	Trained operator Lock off exhaust chute Cordon off collection point	1	1	1
STABBING AND PUNCTURE – Handling branches	OPERATOR	CUTS TO HANDS	2	QUITE POSSIBLE	4	8	Wear hardwearing gloves with long cuffs that can be tucked into sleeves.	2	2	4

Key:

Consequence	Score	Likelihood	Score	To find risk Score multiply consequence rating by the likelihood rating
Fatality	5	Very likely	5	
Disability	4	Probable	4	
Very serious (broken limbs)	3	Possible	3	
Important (3 day accident)	2	Remotely possible	2	
Noticeable (first aid)	1	Improbable	1	Final revised likelihood score must be 2 or less

Signed:	
Date:	
Review Date:	

Risk Assessment

Assessment No: G001-4

Company Name: **GreenMech Ltd**

Activity: **SAFE-Trak**

Hazard	At Risk	Consequence (C)		Likelihood (L)		Risk Score	Controls	Revised		Final Risk Score
	Those likely to be affected	Likely injury from hazard	Rating	Of incident	Rating			C Rating	L Rating	
IMPACT Being struck by branch when feeding green waste into cutters	OPERATOR	BROKEN LIMB BRUISES	3	POSSIBLE	3	9	Stand at side of machine. Trained operator	3	2	6
CRUSH, IMPACT Being caught between tracks when opening or closing	OPERATOR	BROKEN LIMB, BRUISES	3	POSSIBLE	3	9	Trained operator. Keep other persons away from machine. Out feed chute must be pointed to rear of machine	3	2	6
MANUAL HANDLING Lowering outfeed chute	THIRD PARTY	Back problems. Damaged tendons, muscles etc	3	POSSIBLE	3	9	Trained operator. Keep other persons away from machine. Out feed chute must be pointed to rear of machine.	3	1	3

Key:

Consequence	Score	Likelihood	Score	To find risk Score multiply consequence rating by the likelihood rating
Fatality	5	Very likely	5	
Disability	4	Probable	4	
Very serious (broken limbs)	3	Possible	3	
Important (3 day accident)	2	Remotely possible	2	
Noticeable (first aid)	1	Improbable	1	Final revised likelihood score must be 2 or less

Signed:	
Date:	
Review Date:	

Risk Assessment

Assessment No: G001-5

Company Name: **GreenMech Ltd**

Activity: **SAFE-Trak**

Hazard	At Risk	Consequence (C)		Likelihood (L)		Risk Score	Controls	Revised		Final Risk Score
	Those likely to be affected	Likely injury from hazard	Rating	Of incident	Rating			C Rating	L Rating	
EJECTION, PENETRATION Failure of hydraulic system	OPERATOR THIRD PARTY	Penetration of skin. Bruising. Face injuries.	3	POSSIBLE	3	9	Trained operator. Cutters isolated from power source whilst machine in motion. Very slow speed. Plan and inspect safety of route to work place.	3	1	3
FALLING FROM STAND-ON PLATFORM WHEN IN MOTION	OPERATOR	Spinal or broken limb	3	POSSIBLE	3	9	Trained operator. Very slow speed. Plan and inspect Safety of route to work place.			

Key:

Consequence	Score	Likelihood	Score	To find risk Score multiply consequence rating by the likelihood rating
Fatality	5	Very likely	5	Final revised risk score acceptable to the company is 10 or less. If higher, further controls are required.
Disability	4	Probable	4	
Very serious (broken limbs)	3	Possible	3	
Important (3 day accident)	2	Remotely possible	2	Final revised likelihood score must be 2 or less
Noticeable (first aid)	1	Improbable	1	

Signed:

Date:

Review Date:

WARRANTY POLICY

PERIOD OF WARRANTY

All new machinery is supplied with a 2 year warranty from original date of purchase, excluding CS100 which has a 1 year warranty from original date of purchase.

LIMITATIONS

This warranty applies only to manufacturing defect and **does not** cover repairs or costs due to:

1. Normal wear and tear.
2. Routine maintenance or adjustment.
3. Damage caused by improper handling/abuse/misuse or neglect.
4. Lack of lubrication.
5. Overheating due to lack of maintenance.
6. Damage due to fittings/fasteners becoming loose/detached through lack of maintenance.
7. Damage caused by cleaning with water.
8. Machines serviced or repaired by non-authorised GreenMech dealers.
9. Machines incorrectly assembled or adjusted.
10. Damage caused by improper use of the machine.
11. Items considered as consumable parts are not normally covered by the warranty, including but not limited to: Blade and Blade Assemblies - Belts - Filters - Clutch Assemblies - Lubricants - Wheels & Tyres - Batteries
12. Consequential loss, damages or costs.

MAINTENANCE

Maintenance carried out during the warranty period should be carried out as per section 6 of the machine owner's manual and by an authorised GreenMech dealer.

ENGINES

This is covered by the manufacturer of the engine. Please refer to the separate warranty conditions as supplied with the owner's manual.

All warranty repairs must be carried out by an authorised GreenMech dealer, except for engines, please refer to separate warranty terms supplied with the engine owner's manual.



ENGINE - 2 YEAR/2000HOUR WARRANTY AGREEMENT TERMS, CONDITIONS AND EXCLUSIONS ALL ENGINE MODELS

Kubota (UK) Limited (The Company) guarantees all products supplied by them against any defect in material, manufacture and assembly. Each of the Company's Dealers (The Supplier) is required to give the benefit of the above warranty to the RETAIL PURCHASER of the new goods supplied by the Company as follows;

The warranty period as detailed below will commence from the date of product installation.

The product should be registered for warranty on K-net by the Supplier prior to delivery and the resulting "Warranty & Installation Certificate" printed twice in readiness for completion with the Purchaser on the day of product installation.

During product installation these warranty terms and conditions should be carefully explained to the Purchaser by the Supplier, after which both copies of the "Warranty & Installation Certificate" should be signed by the Purchaser indicating their acceptance of the products installation and warranty agreement. The Supplier's representative installing the product should then acknowledge the Purchaser's agreement and signature by counter signing both copies of the "Warranty & Installation Certificate". The first copy of the "Warranty & Installation Certificate" should be retained by the purchaser and the second copy to be retained by the dealer and attached to the PDI record and safely filed for future reference and inspection by Kubota UK Limited.

This Kubota warranty agreement may be invalidated where the following has been found to apply:

- a) Where the product has been used to unreasonably perform tasks that demand more than the design and strength limitation.
- b) The product has undergone modifications not approved by Kubota.
- c) Conditions of usage can be determined to be abnormal.
- d) Normal maintenance has not been completed correctly in accordance with the manufacturer's requirements as detailed in the machines operator manual.
- e) No liability is accepted by Kubota in respect of machine or component failure when it can be determined that such failure was the result of using equipment with one or more attachments not given prior application approval by them.

A warranty in respect of any spare or replacement part (whether supplied by Kubota following a sale or pursuant to a Warranty claim) is covered to the greater of the following periods: (Parts & Labour costs)

- a) One year from the date that the part was purchased. Labour will only be covered if the part has been fitted by an authorised Kubota Dealership. Only genuine Kubota parts can be claimed for in any parts warranty claim.
- b) The remainder of the warranty period which is applicable to the product into which the part is incorporated.

GENERAL CONDITIONS

It should be noted that normal maintenance services such as belt or operational adjustments and the supply of materials used in any such service, are not covered by the terms of the Warranty.

In no event will the user be entitled to recover under this Warranty for incidental or consequential damages, including, but not limited to inconvenience, rental or replacement equipment, loss of profit or other commercial loss.

Only authorised Kubota Dealers can offer you the protection afforded by your Warranty and where possible you should request the assistance of the original Supplier to carry out repairs.

If, however you move to another area or your machine is working temporarily at some distance from the Supplier from whom it was purchased, you are recommended to obtain from the original Supplier the name and address of the Kubota Dealer nearest to your location and ask for arrangements to be made for any Warranty repairs to be carried out by them.

In the case of making a claim under this warranty, the procedure to adopt is as follows;

- a) Notify the Kubota Dealer from whom you obtained the equipment within 24 hours of failure or as soon as practicably possible. The product should not be used further if other consequential damage could occur or if a safety concern exists.
- b) Make the product available for inspection by a Dealer Technician.
- c) Make all maintenance records or similar evidence available for inspection by the Kubota Dealer to demonstrate that the product has been maintained correctly according to the operator's manual schedule using the correct Kubota lubricant.
- d) If the product/component has been dismantled or tampered with prior to the Dealer technician's inspection, warranty may be void.
- e) Any replacement parts being claimed for must be genuine Kubota parts.

Please note that lubricant, fuel and coolant samples are frequently needed to determine the cause of failure and therefore the machine should be presented with all the original fluids and their levels unchanged and undiluted

If the failure is found to be the result of faulty manufacture or assembly the failed components will be replaced entirely free of charge. Kubota Dealers are requested to submit their warranty claim upon Kubota within 28 days and return any defective parts and fluid samples immediately if requested.

In accordance with the Company policy of continuous improvements to its products, alteration in specification may be made at any time without notice and the Company shall not accept responsibility for any discrepancies which may occur between the specification of its products and the description thereof in its publications.

WARRANTY PERIOD

The full and maximum warranty term will be two years or two thousand hours whichever comes first and is subject to the exclusions shown below;

EXCLUSIONS applicable to the first year or up to 1000hrs use;

Includes all serviceable items and any component subject to fair wear and tear, such as;

Filters (air, fuel, hydraulic)	Fan belts,
Glow plugs	Fuses
Lubricants and antifreeze +	Fuel Injection Equipment*

- + Lubricants and Coolants will be accepted if lost or contaminated as a consequence of a warrantable failure and repair. Only the specified Kubota lubricants should be used and will be accepted.
- * Injection equipment warranty claim will only be accepted if supported by a written report from a Bosch or Denso Diesel Agent that clearly identifies the warrantable defect.

ADDITIONAL EXCLUSIONS in second year or after first 1000 operational hours
whichever occurs first:

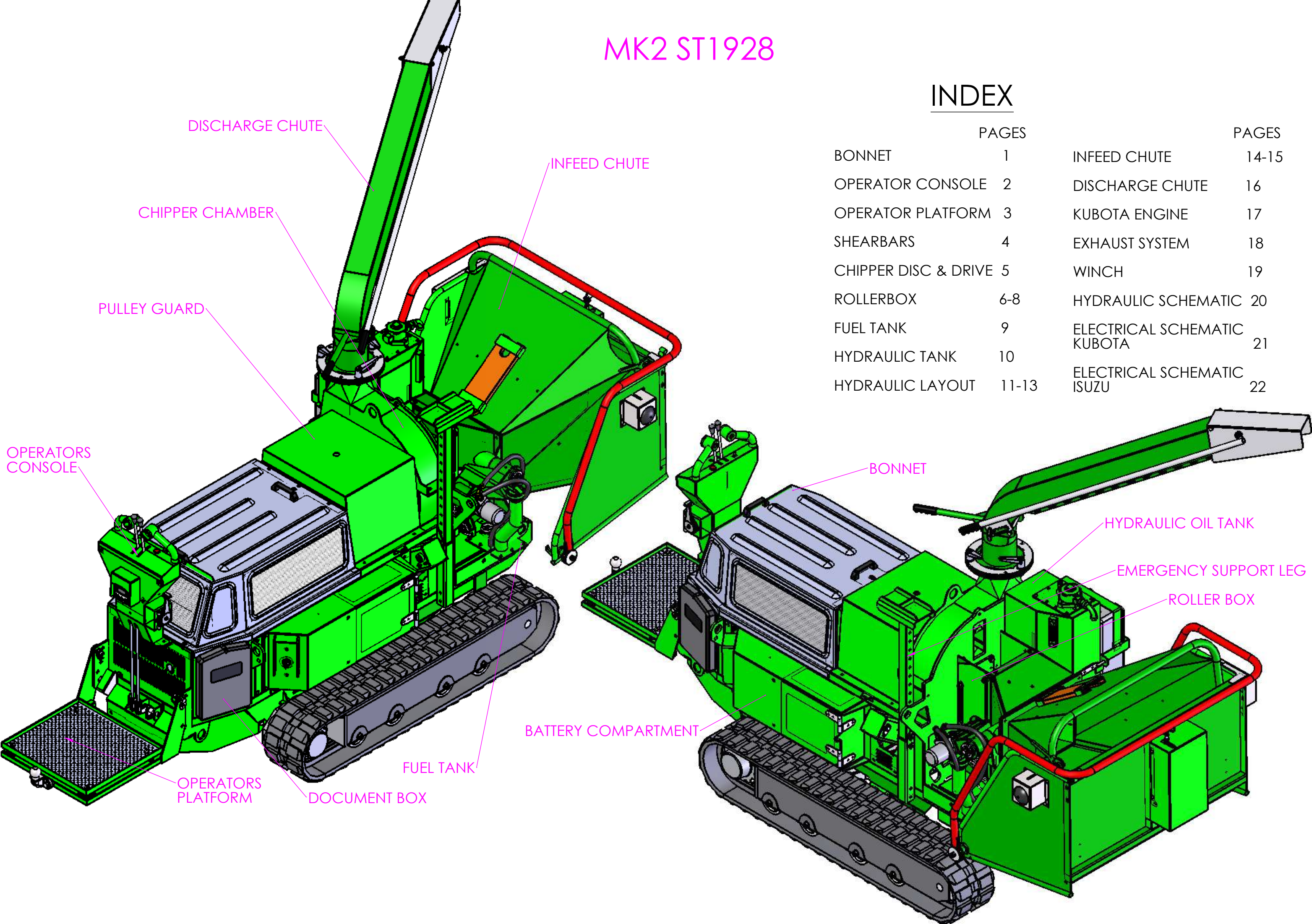
Radiator	Paintwork
Thermostat	Electrical components
Water pump	Hoses and pipes

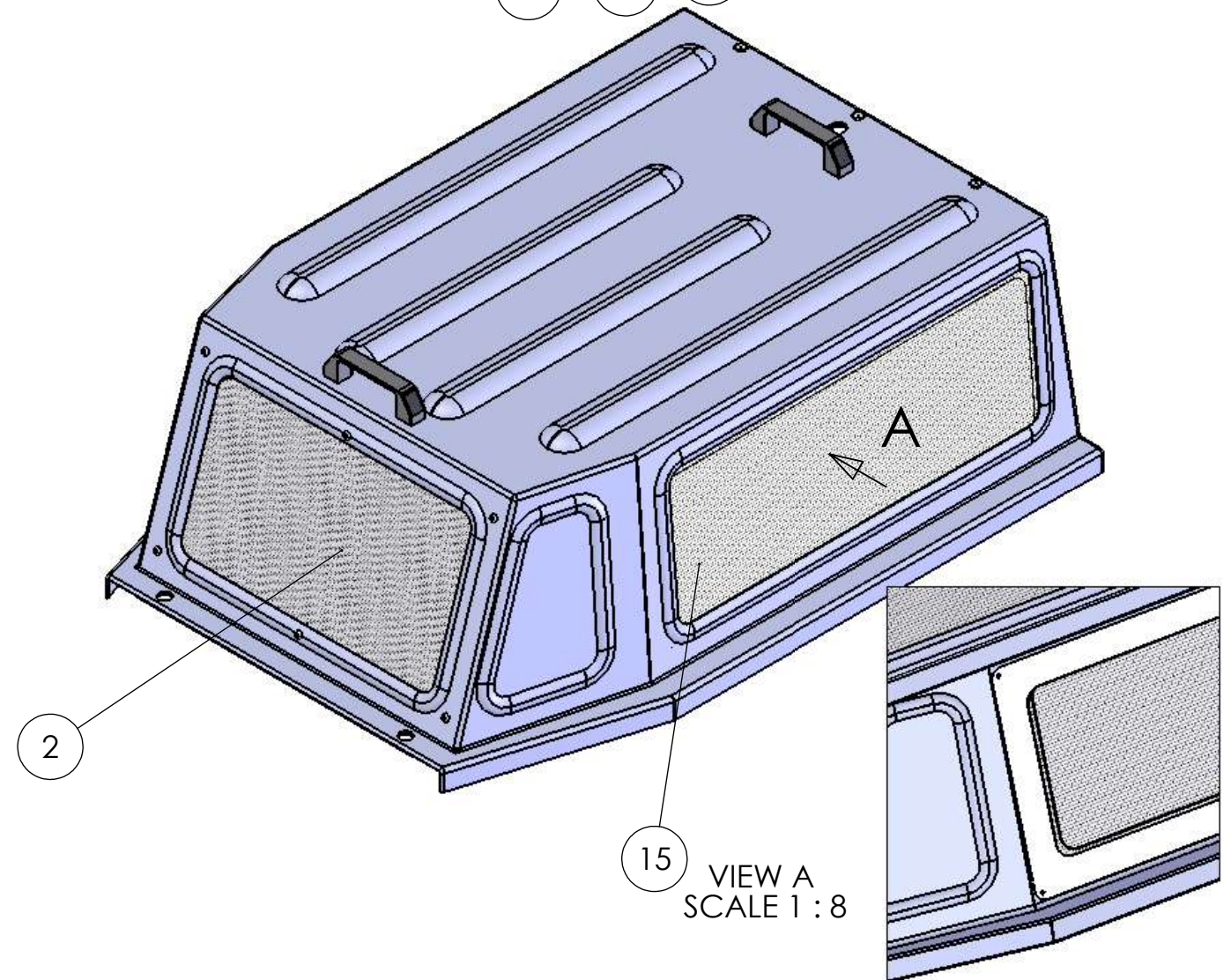
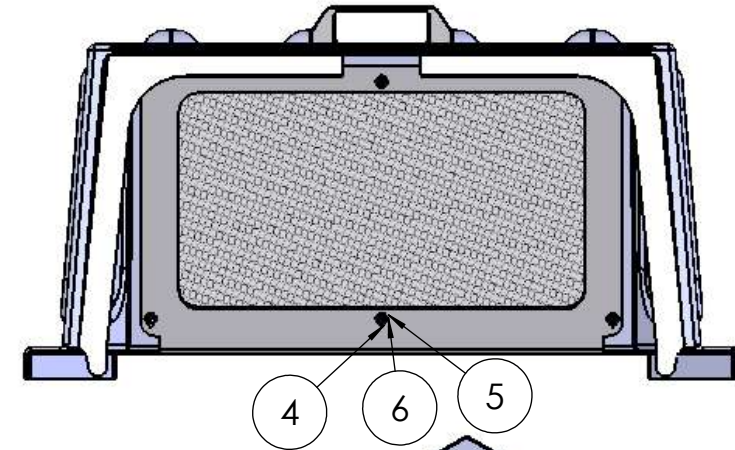
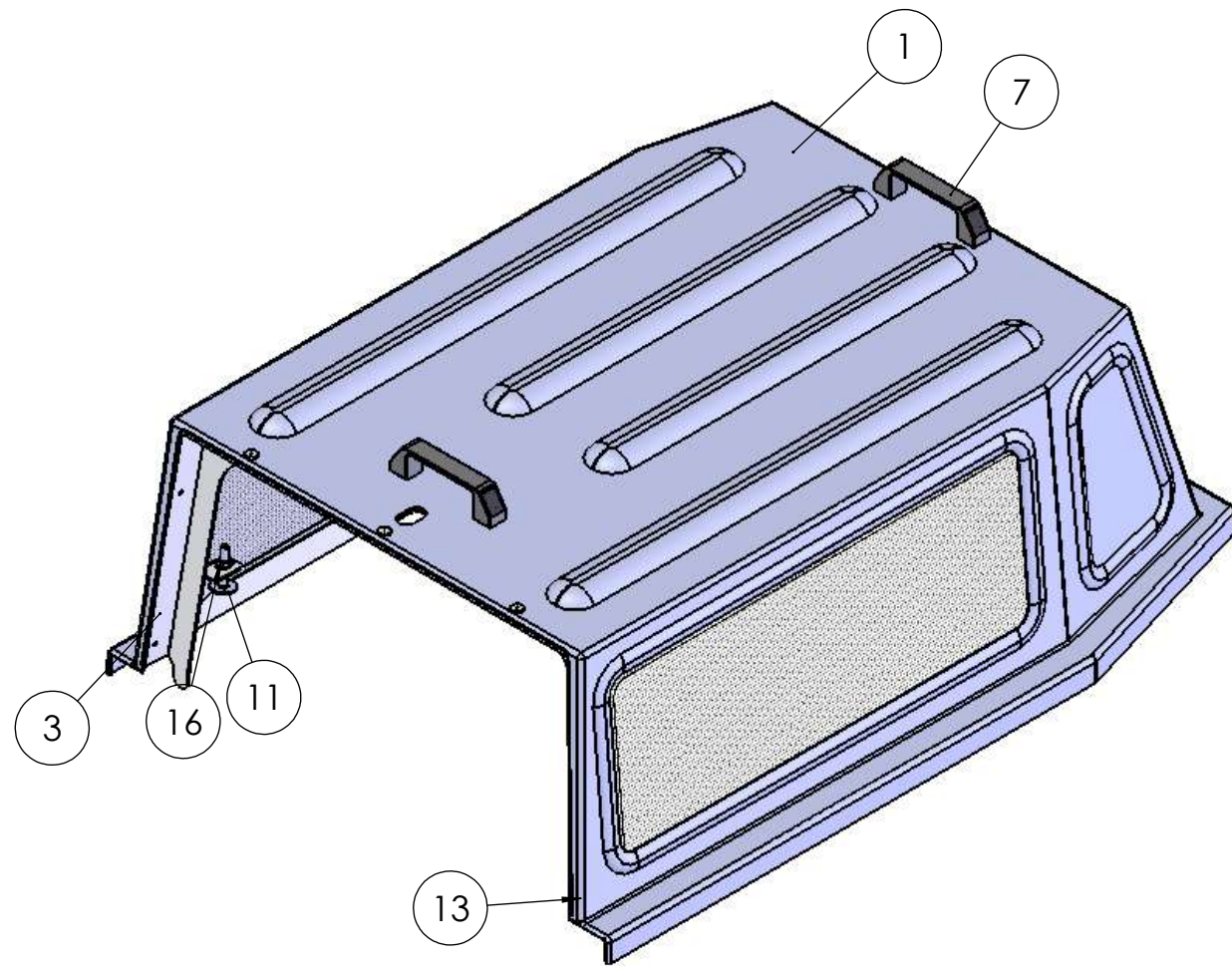
This guarantee is given in addition to any rights you may have against Kubota (UK) Ltd, or the Supplier from whom you purchased the product, and does not affect or prejudice any rights you may have under the Sale of Goods Act, or in general.

MK2 ST1928

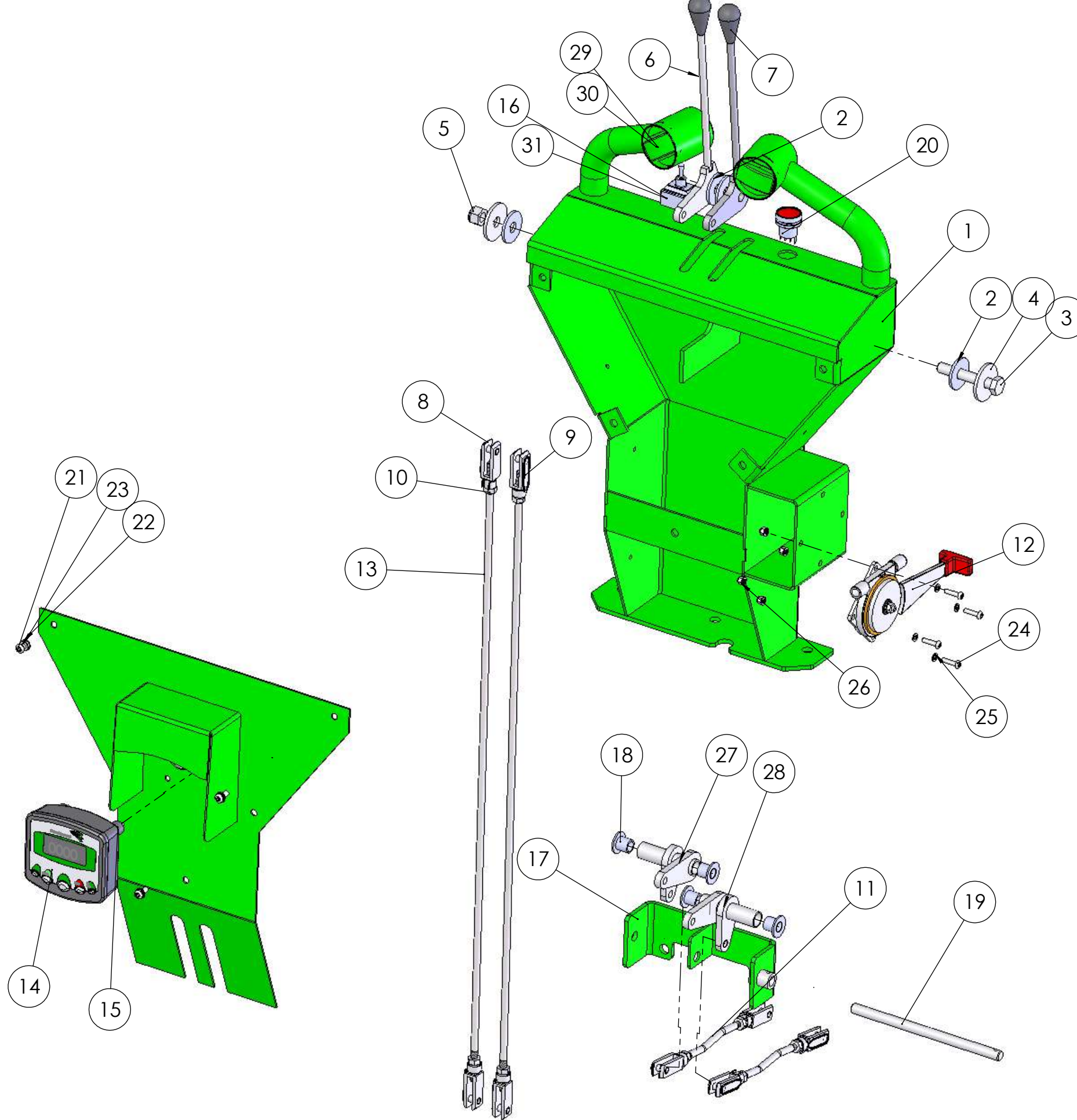
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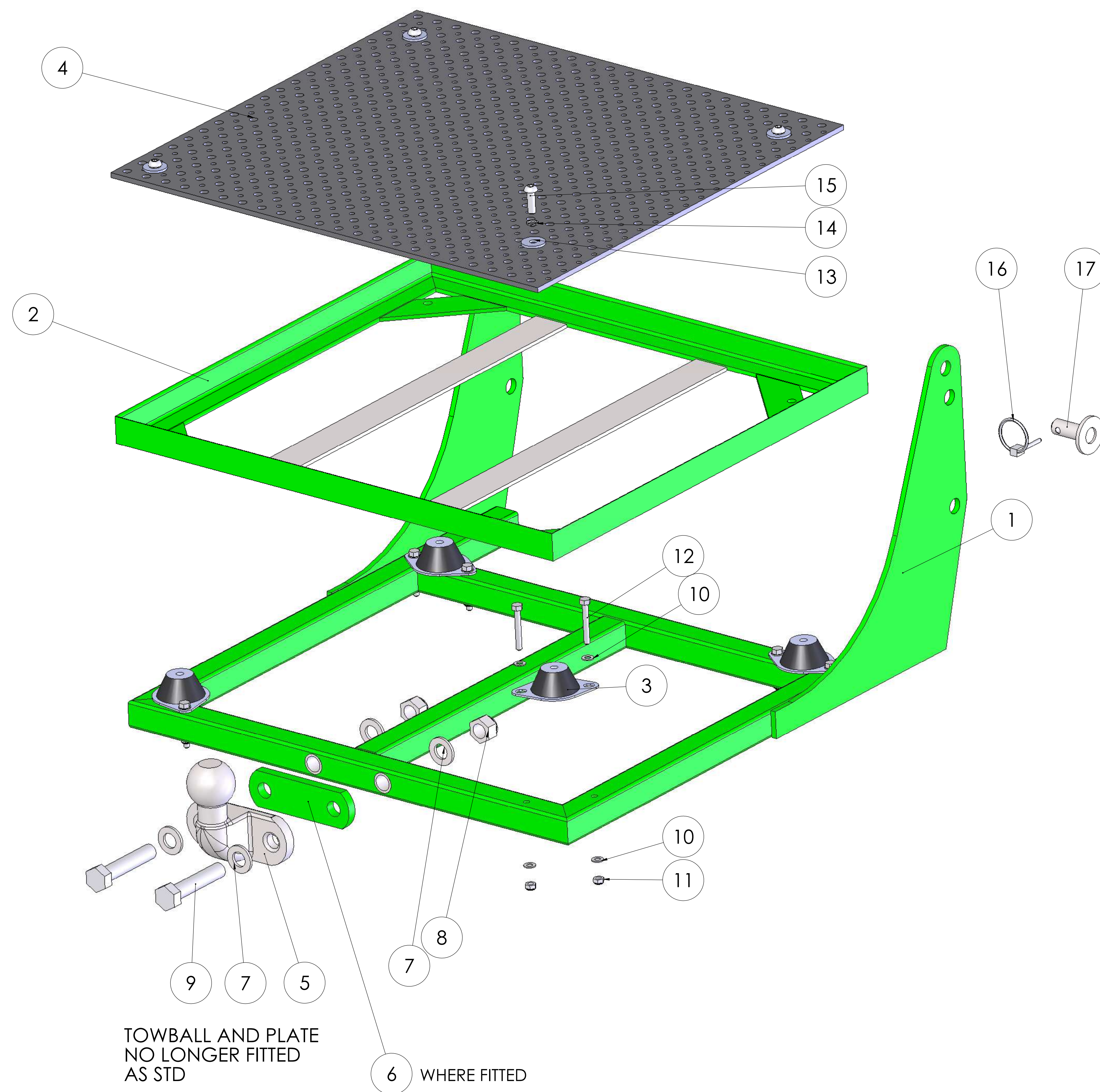


ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC151011	Bonnet moulding	1
2	MK2 ST1928-1-40A	Front grill	1
3	ST1928-1-39A	Bonnet stiffener	1
4	60625BH	M6x25 Button head	6
5	90602	M6 flat washer	6
6	90601-Nyloc	M6 Nyloc nut	6
7	EC150012	BONNET HANDLE	2
8	90825	HEX HD BOLT	4
9	90802	M8 Flat washer	6
10	90801-Nyloc	M8 Nyloc nut	4
11	EC130-1-105	Micro switch button	1
13	BIGHEAD RIVET	Monel pop rivet	7
14	90801P	M8 plain nut	2
15	MK2 ST1928-1-41	Bonnet side guard	2



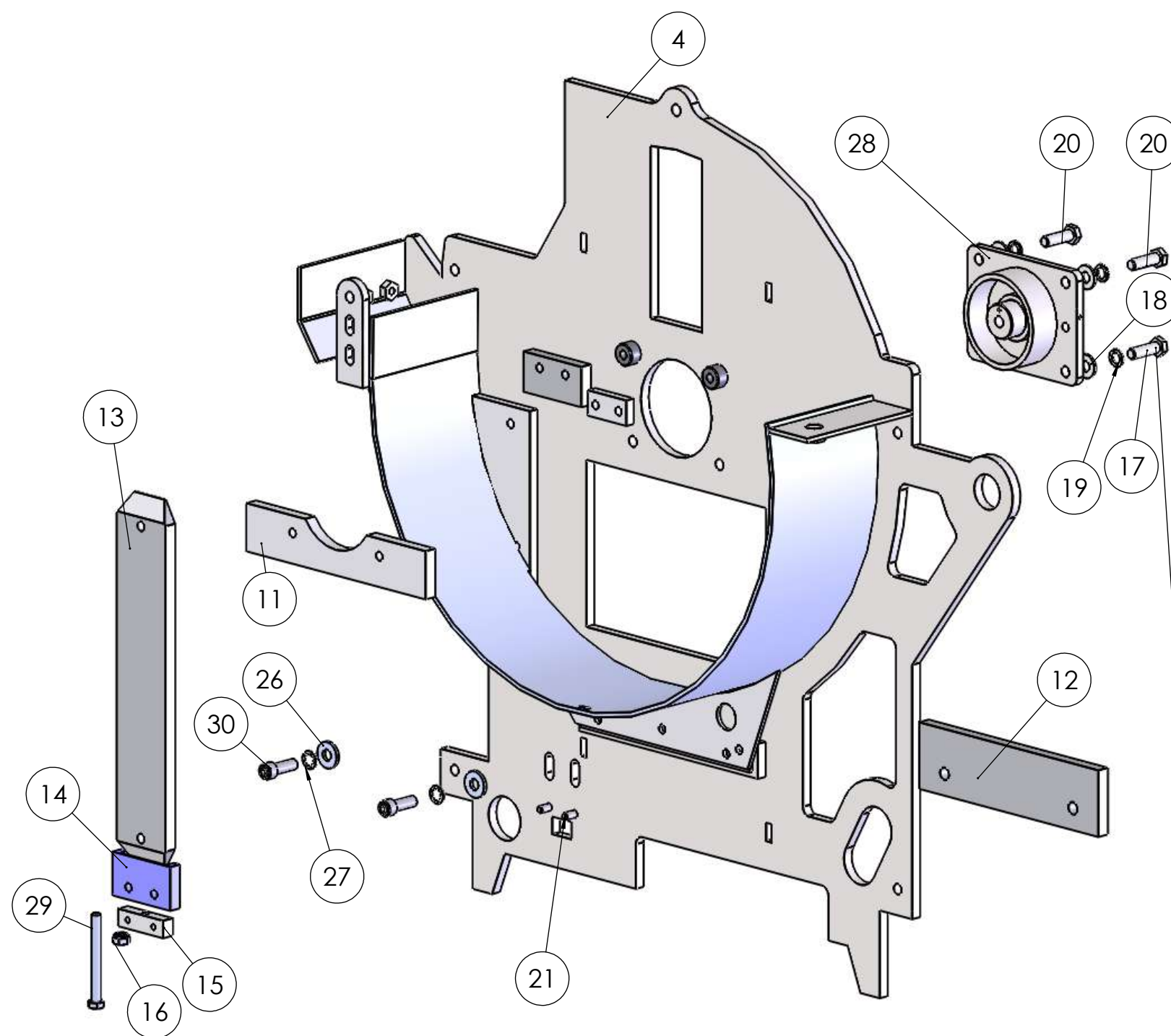
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MK2ST1928-1-113	CONSOLE	1
2	N9120238	38odx12.7id x 3.14thk	4
3	91275	M12 x 75 bolt	1
4	9120245	FLAT WASHER X 45 DIA	2
5	91201	NYLOC NUT	1
6	MK2 ST1928-1-62	Lever	2
7	ST1928-1-127	Lever knob	2
8	STC1928104	LONG CLEVIS	8
9	LONG CLEVIS PIN	INCLUDED WITH ABOVE	8
10	90801P	PLAIN NUT	8
11	MK2 ST1928-1-125	VALVE ROD	2
12	ST20004	THROTTLE LEVER	1
13	STC1928976	link rod	2
14	QC160-6-1040	CHIPPER PLUS	1
15	EC1523696-1	RUBBER MOUNT	4
16	STC1928952	TOGGLE SWITCH	1
17	MK2 ST1928-1-53	Centre link bracket	1
18	STC1928968	16odx12.2id x 17	4
19	MK2 ST1928-1-122	Linkage pivot pin	1
20	ELEC301	EMERGENCY TRACKING SWITCH	1
21	60616BH	M6 x 16mm B/H	5
22	90602	M6 flat washer	5
23	90603	M6 S/WASHER	5
24	60520BH	M5 x 20mm B/HEAD	4
25	90502	M5 WASHER	8
26	90501-NYLOC	M5 NYLOC NUT	4
27	MK2ST1928-1-117LH	PIVOT LINK	1
28	MK2ST1928-1-117RH	PIVOT LINK	1
29	STC1928950	ROCKER SWITCH	2
30	STC1928951	ROCKER COVER	2
31	STC1928953	SEALING HOOD-TOGGLE SWITCH	1

OPERATOR
CONSOLE



ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	MK2ST1928-1-77A	PLATFORM	1
2	MK2ST1928-1-78	FOOTPLATE FRAME	1
3	STC1928956	PED 8525M8-60	4
4	MK2 ST1928-1-77-5	type 02 grating 500 x 555	1
5	STC1928973	50MM TOWBALL	1
6	MK2 ST1928-1-136	Ball hitch spacer	1
7	91602B	M16 nylon washer	4
8	91601	M16 NYLOC NUT	2
9	91680	M16 x 80 bolt	2
10	90602	M6 flat washer	16
11	90601	M6 NYLOC	8
12	90645	HEX HD BOLT	8
13	90802HD	HD WASHER	4
14	90804	SHAKEPROOF WASHER	4
15	60825	BUTTON HD BOLT	4
16	EC150021-1	LYNCH PIN	2
17	MK2 ST1928-1-137	PLATFORM LOCKING PIN	2

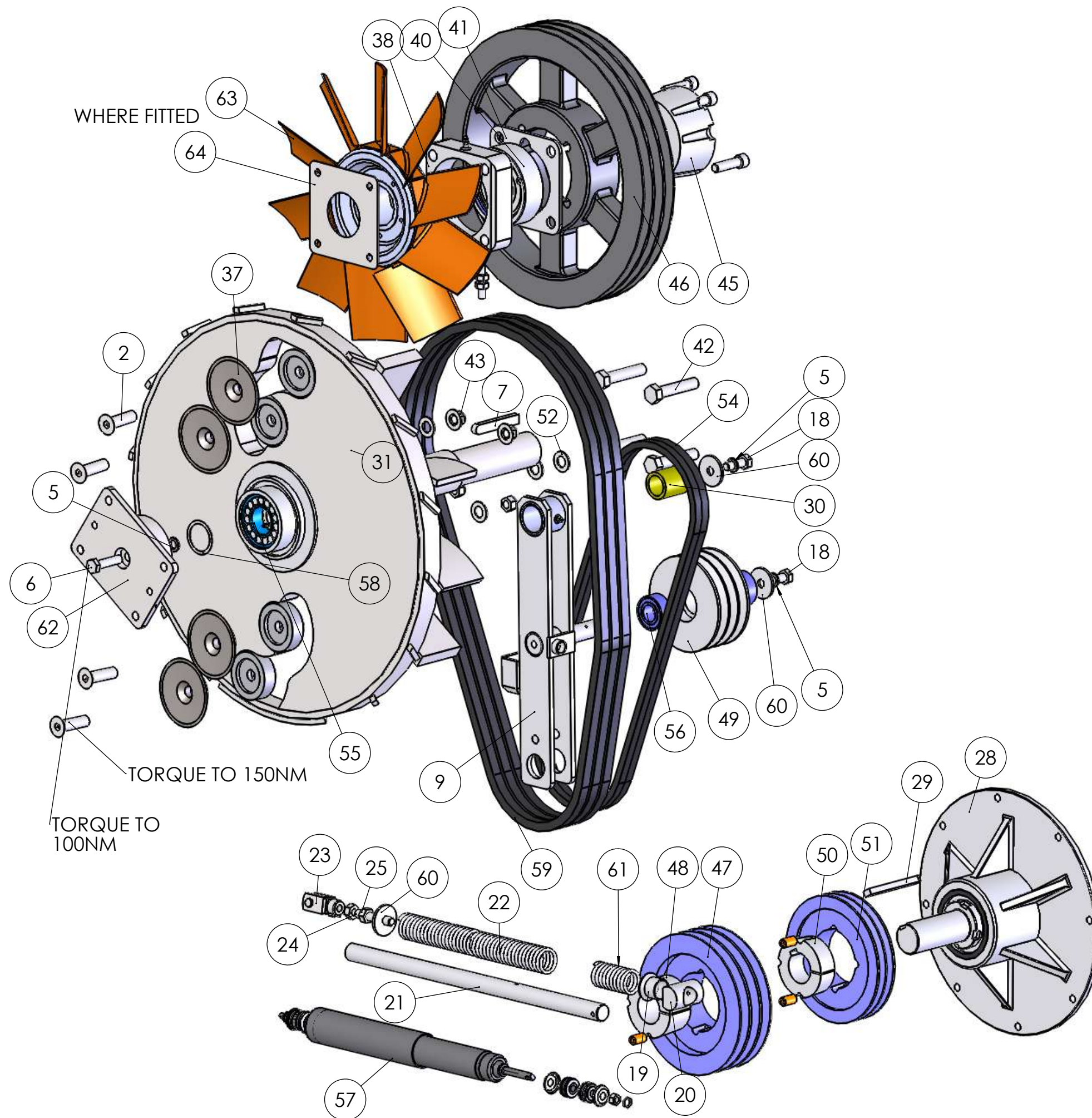
OPERATOR PLATFORM



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
4	MK2 ST1928-2-17	Rear plate	1
11	EC1928-2-31	Top shear bar	1
12	EC1928-2-29	Lower shear bar	1
13	CM220-2-31	Vertical shear bar	1
14	CM170-2-33	Shear bar pocket	1
15	CM170-2-37	SHEARBAR LOCK	1
16	91001-T	Thin M10 Nyloc	1
17	91240F	M12 x 40 fine thread	2
18	91202C	M12 flat washer	4
19	91203	M12 S/WASHER	4
20	91240	HEX HEAD BOLT	2
21	90830	M8 x 30 bolt	2
22	90803	M8 SPRING WASHER	2
25	EC150024-7	M12 Boss Insert	6
26	91206HD	12mm HD washer	2
27	91204	M12 SHAKEPROOF WASHER	2
28	EC130-2-22	Stub axle/flywheel bearing housing	1
29	910100 set	M10 x 100 set	1
30	71235CH	M12 x 35 caphead	2

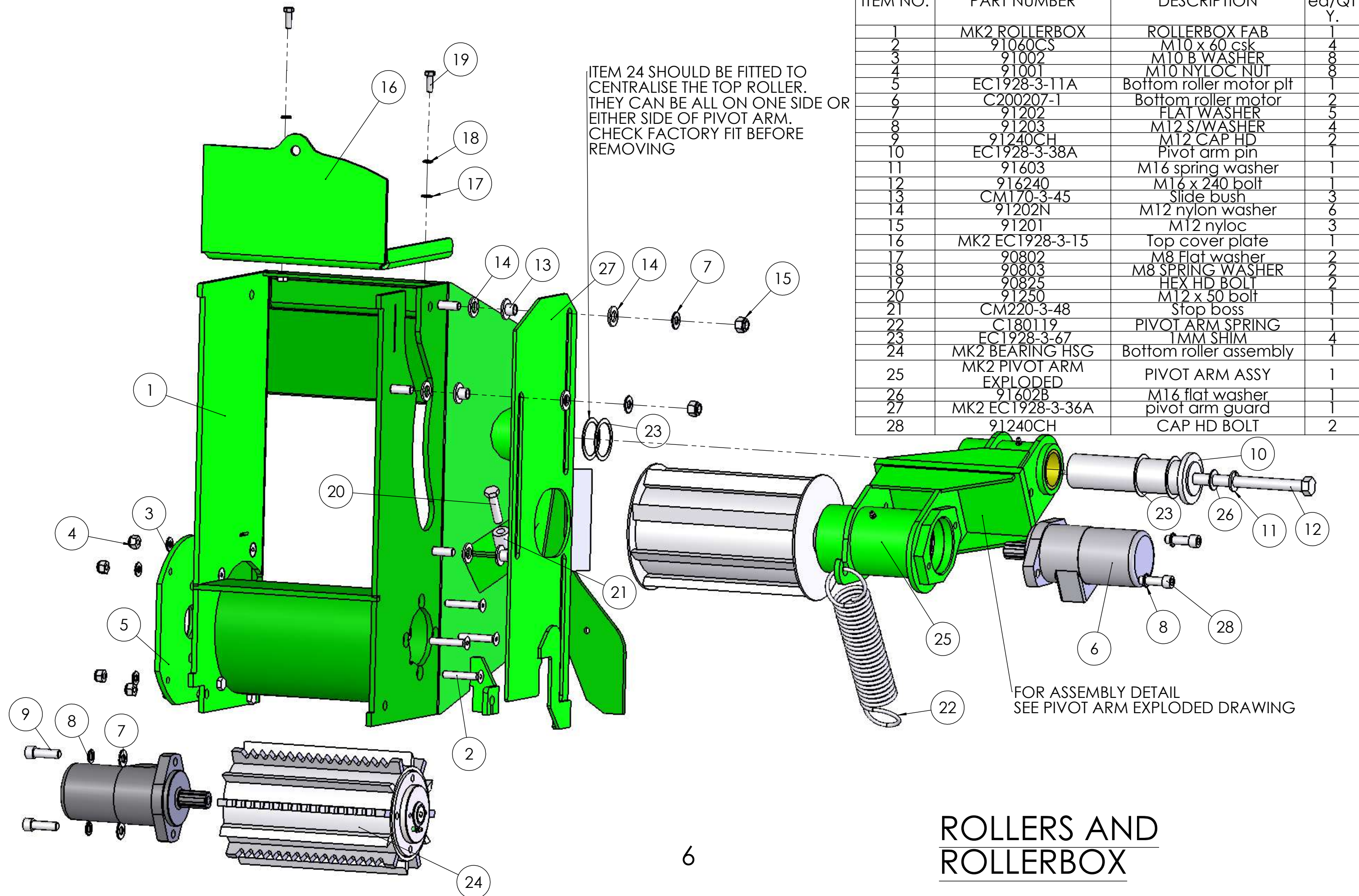
4 No Torque to 100NM plus locktite

CHIPPER CHAMBER SHEARBARS



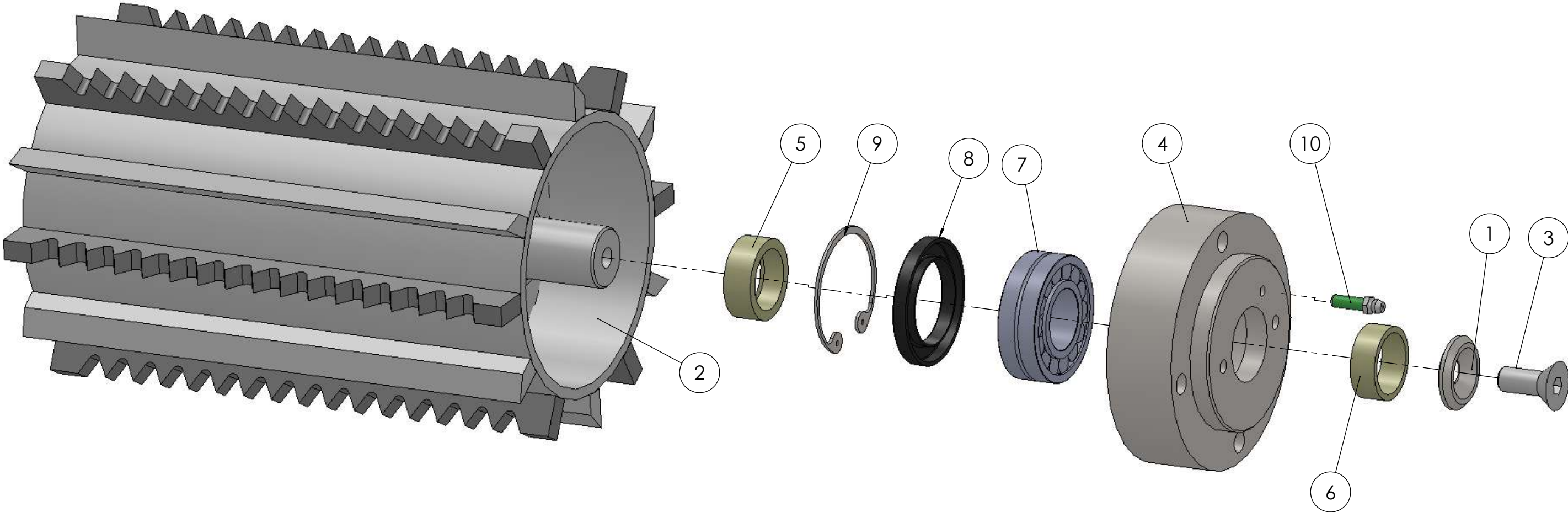
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	91601	M16 nyloc nut	4
2	91650	M16 x 50 bolt	4
5	91203	M12 spring washer	3
6	91250	M12 x 50 bolt	1
7	14 X 9	Shaft key	1
9	MK2 ST1928-2-28	Tensioner arm	1
16	90602	M6 flat washer	1
18	91235	M12 x 35 bolt	2
19	EC1928-2-70	Yoke bush	1
20	EC1928-2-69	Tensioner eye	1
21	ST1928-2-84	Tensioner bar	1
22	EC1928116	Full coil spring	2
23	EC1928114	M12 long clevis	1
24	91270AT	M12 x 70	1
25	91201-P	M12 plain nut	2
28	STC1928957	Crank extension	1
29	14 X 9 X 104	Key	1
30	EC1928108	Oilite bush	1
31	ST1928-2-50	FLYWHEEL	1
35	C252120	Internal circlip	1
37	C202503	100 dia Disc Cutter	4
38	ST1928-2-60	Bearing housing block	1
39	91075AT	M10 x 75 all thread	2
40	STC1928262	Spherical bearing	1
41	ST1928-2-61	Bearing clamp plate	1
42	91680	M16 x 80 bolt	4
43	91201	M12 nyloc	4
44	91001=P	M10 plain nut	4
45	STC1928263	Taper lock bush 3525 X 50	1
46	EC1928110	Taper lock pulley SPB 400 X 3	1
47	EC1928111	Taper lock Pulley SPB 200 X 3	1
48	C150208	Taper lock bush 2517 X 45	1
49	EC1928-6-43	Idler Pulley/steel	1
50	C151003	Taper lock bush 2012 X 45	1
51	TC220112	Taper lock pulley SPA 180 X 2	1
52	91602B	M16 flat washer	8
54	STC1928961	V-BELT SPA 1532	2
55	EC1523200	FLYWHEEL BEARING	1
56	C252121	Double row AC ball bearing	2
57	C170632	SHOCK ABSORBER	1
58	EC130-2-48	Shim Washer	1
59	EC1928112	SPB drive belt	3
60	9120245	45 DIA WASHER	3
61	EC1928116-1	half coil spring	1
62	EC130-2-22	Stub axle/flywheel bearing housing	1
63	STC1928911	BECCO143010-HF2710	1
64	MK2 ST1928-6-46	Blanking plate	1

CHIPPER DISC AND DRIVE



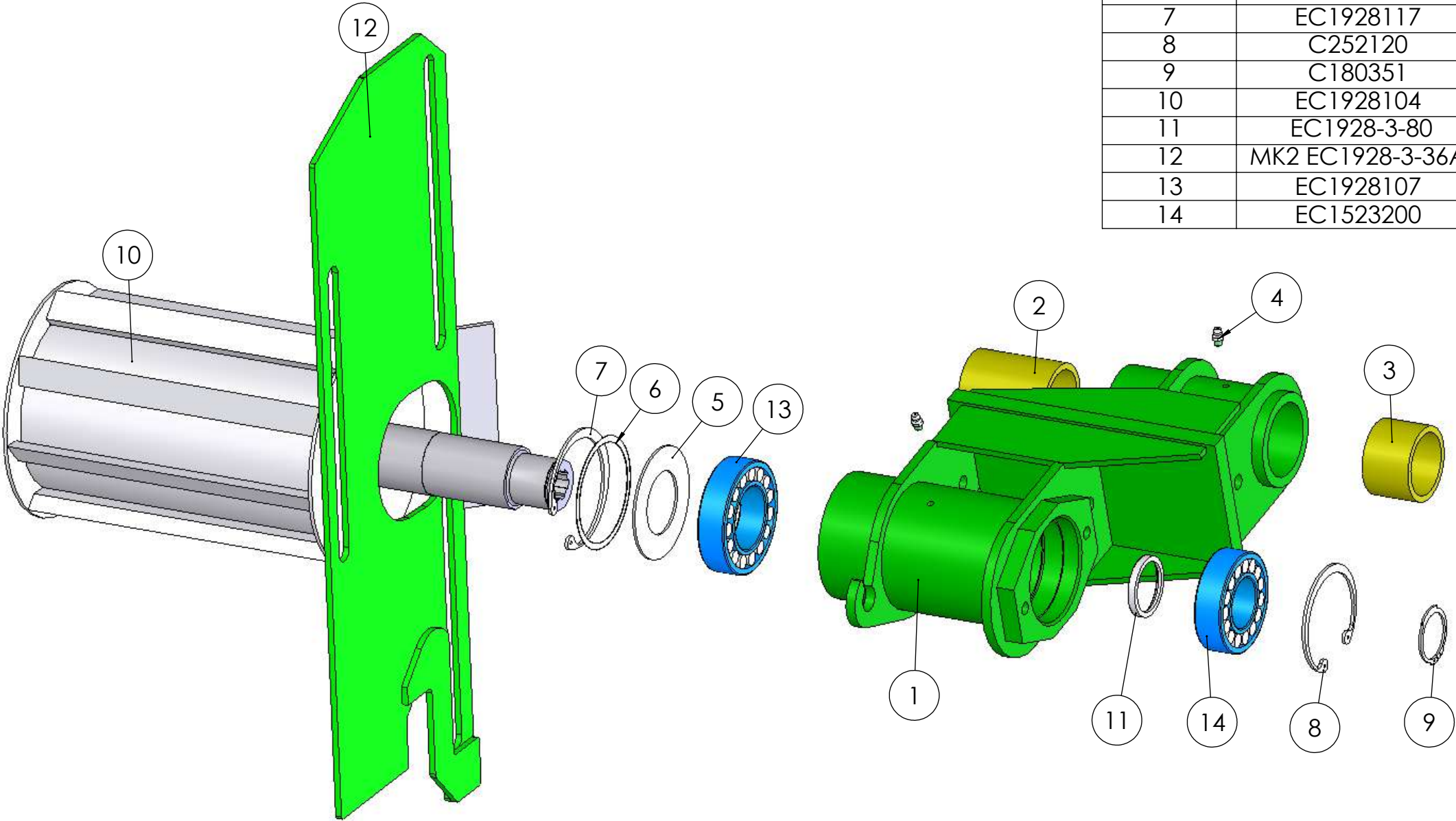
ROLLERS AND ROLLERBOX

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MK2 ST1928-3-22	BOTTOM CSK STEPPED WASHER	1
2	EC1928105	BOTTOM ROLLER	1
3	91230CS	CLAMPING BOLT	1
4	MK2 ST1928-3-80	BEARING HOUSING	1
5	ST1928-3-82	CHAMFERED SLEEVE	1
6	ST1928-3-83	PLAIN SLEEVE	1
7	QC160-2-1002	DOUBLE ROW SPHERICAL ROLLER BEARING	1
8	C260339	ROTARY OIL SEAL	1
9	C260338	CIRCLIP	1
10	GNS501	STRAIGHT	1

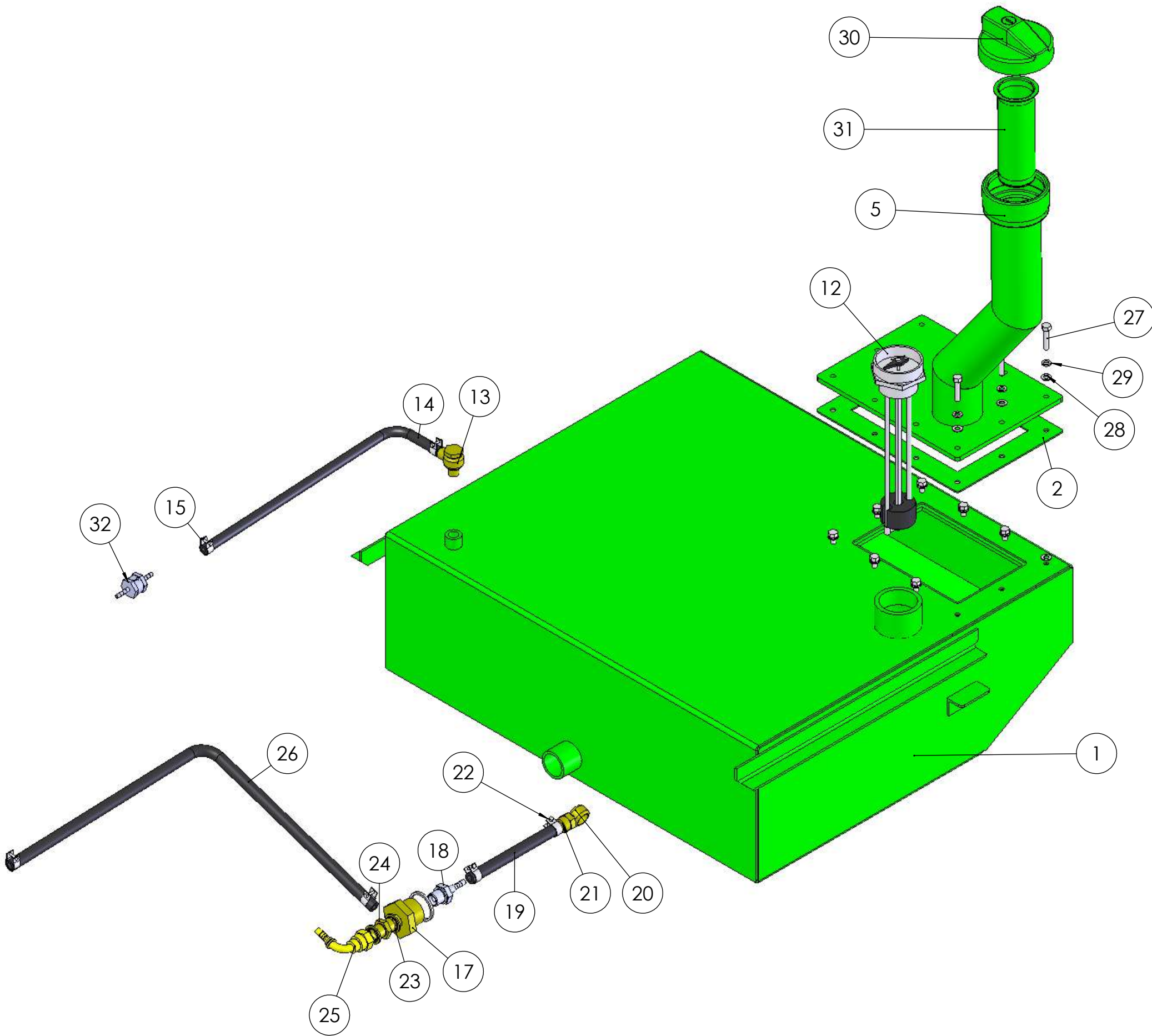


BOTTOM ROLLER

ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	EC1928-3-28	Pivot arm	1
2	EC1928113	Oilite bush	1
3	C180114	Oilite bush	1
4	GNS500	GREASE NIPPLE	2
5	EC1928-3-421	End plate	1
6	EC1928-3-422	Shim	1
7	EC1928117	Internal circlip	1
8	C252120	Internal circlip	1
9	C180351	External circlip	1
10	EC1928104	Top roller	1
11	EC1928-3-80	Top roller spacer	1
12	MK2 EC1928-3-36A	pivot arm guard	1
13	EC1928107	SPHERICAL BEARING	1
14	EC1523200	SPHERICAL BEARING	1

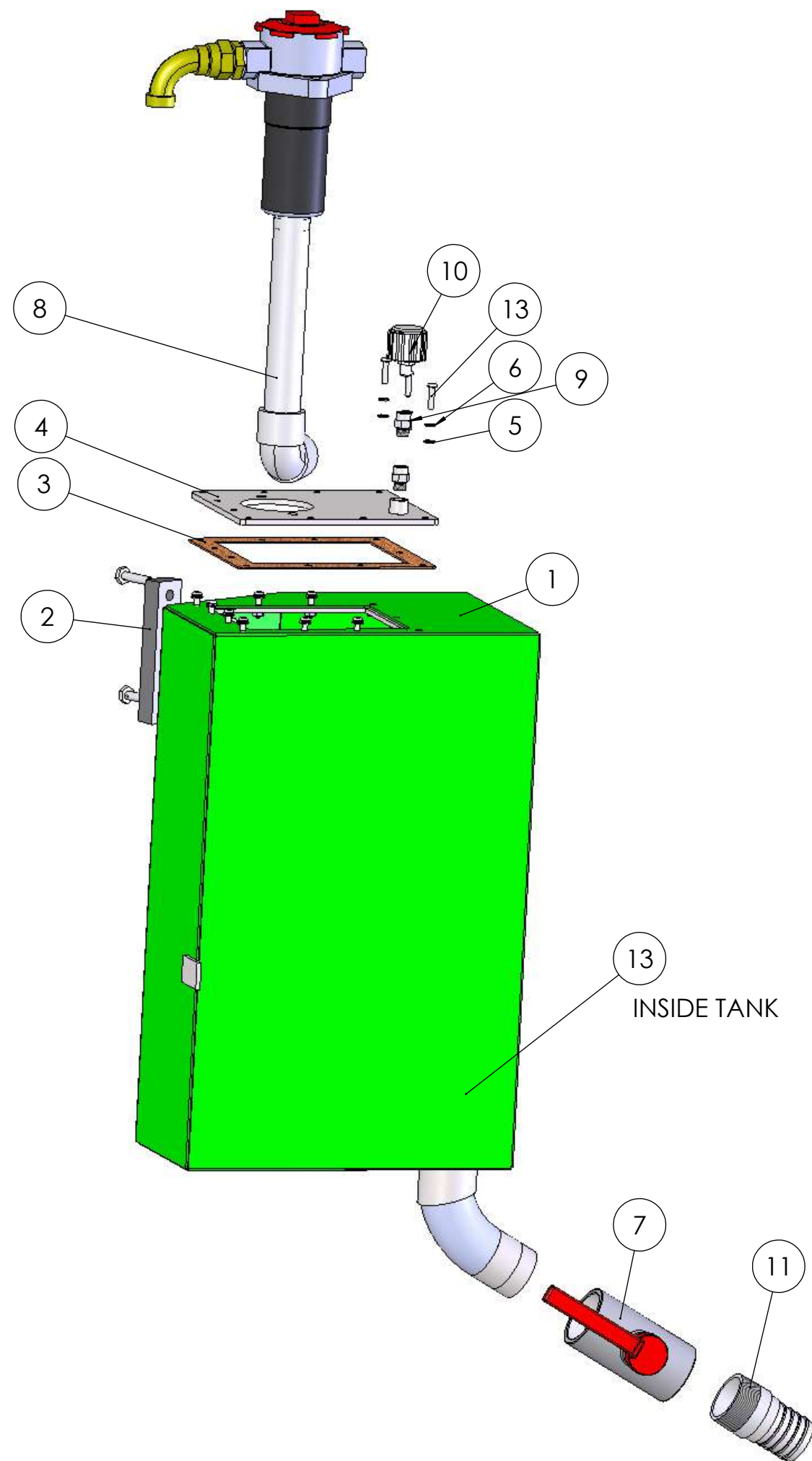


TOP ROLLER &
PIVOT ARM



ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	MK2 ST1928-1-43	Fuel tankl	1
2	ST1928-1-44-6	Access plate gasket	1
5	MK2 ST1928-1-200	Diesel filler neck	1
12	STC1928122	Fuel gauge	1
13	FITTING	1-4 BANJO	1
14	1-4 BLEEDPIPE	1-4 BLEED	1
15	1-4HC	1/4 hose clip	2
17	FITTING	1"-3/4" reducer	1
18	FITTING	3-8 5-16 HOSE TAIL	1
19	5-16 FEEDPIPE	SUCTION PIPE	1
20	FITTING	1-4 1-4 MNN BANJO	1
21	FITTING	1-4 5-16 HOSE TAIL	1
22	5-15HC	Hose clamp	4
23	FITTING	BONDED WASHER	3
24	FITTING	3-3 3-8 MM	1
25	FITTING	3/8" - 5/16" hose tail	1
26	PIPE	5-16 Hose	1
27	90630	M6 bolt x 30	10
28	90602	M6 flat washer	11
29	90603	M6 S/WASHER	10
30	STC1928909	LOCKEABLE CAP	1
31	STC1928907	STEEL FILTER	
32	STC1928975	NON RETURN VALVE	1

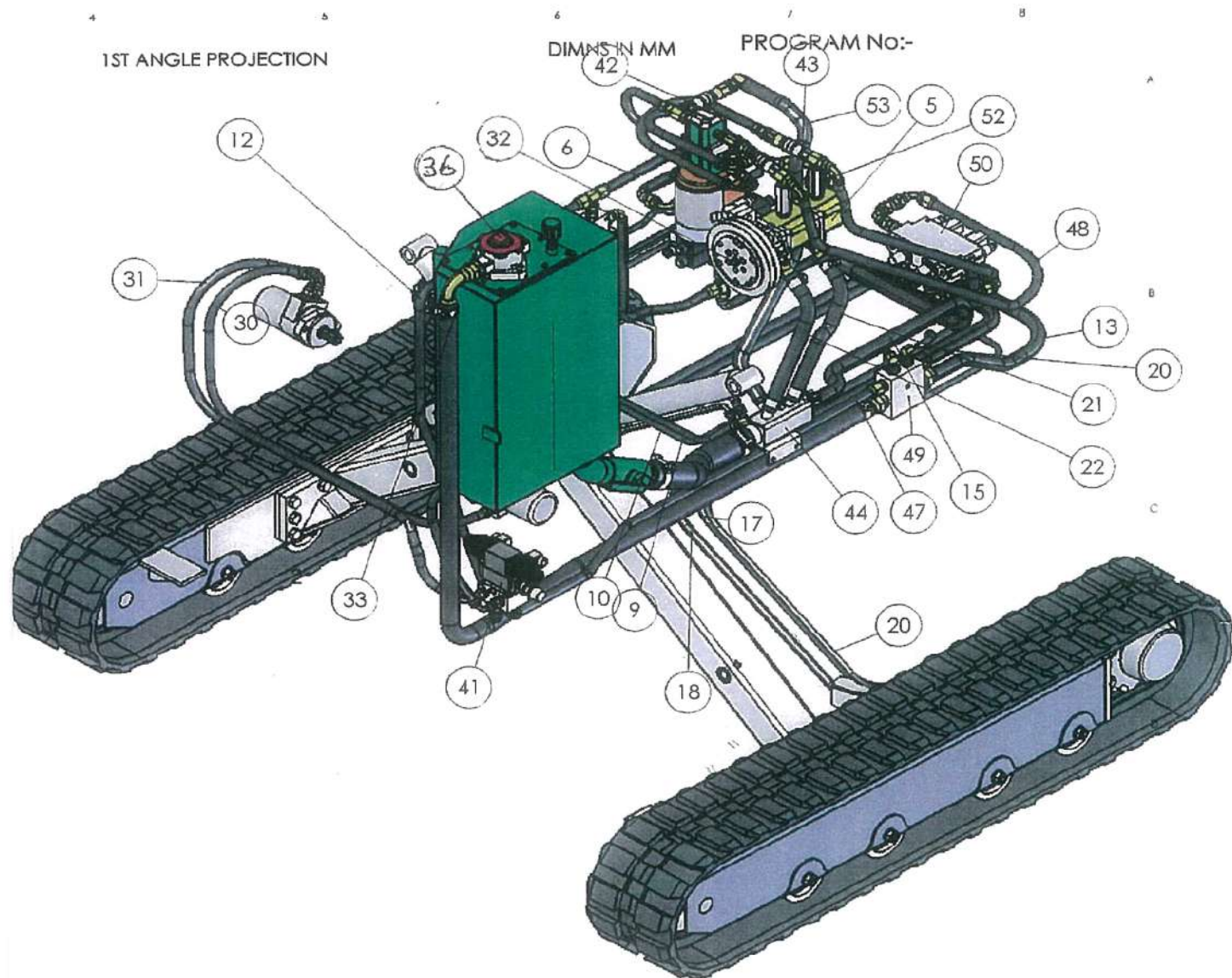
FUEL TANK



ITEM NO.	PART NUMBER	DESCRIPTION	Exploded/QTY.
1	MK2 ST1928-1-44A	HYD TANK	1
2	STC1928112	TANK GAUGE	1
3	MK2 ST1928-1-44-6	ACCESS PLATE GASKET	1
4	MK2 ST1928-1-44-4	Access plate hyd tank	1
5	90602	M6 flat washer	11
6	90603	M6 S/WASHER	11
7	STC1928967	2" BALL VALVE	1
8	ST1928-111	RETURN FILTER ASSY	1
9	1-4 Extension	1-4 BSP	2
10	ST1928-1-150	UCC TANK BREATHER	1
11	MT120-1-0124	2" HOSE TAIL	1
12	STC1928121	SUCTION FILTER	1
13	60625BH	M6x25 Button head	11

HYDRAULIC TANK

ITEM	PART NUMBER	DESCRIPTION	QTY
5	STC1928101	TWIN PUMP ASSY	1
6	HP16	HYD PIPE 250 LONG	1
7	HP15	HYD PIPE 350 LONG	1
8	HP01	HYD PIPE 550 LONG	1
9	HP04	HYD PIPE 900 LONG	1
10	HP05	HYD PIPE 900 LONG	1
11	HP06	HYD PIPE 1300 LONG	1
12	HP07	HYD PIPE 1300 LONG	1
13	HP28	HYD PIPE 540 LONG	1
14	HP27	HYD PIPE 1100 LONG	1
15	HP21	HYD PIPE 1830 LONG	1
16	HP22	HYD PIPE 1830 LONG	1
17	HP19	HYD PIPE 2010 LONG	1
18	HP20	HYD PIPE 2010 LONG	1
19	HP03	HYD PIPE 2700LONG	1
20	HP02	HYD PIPE 2050 LONG	1
21	HP26	HYD PIPE 380 LONG	1
22	HP25	HYD PIPE 380 LONG	1
23	HP24	HYD PIPE 680 LONG	1
24	HP23	HYD PIPE 2000 LONG	1
25	HP13	HYD PIPE 1150 LONG	1
26	HP14	HYD PIPE 1500 LONG	1
27	C200207-1T	ROLLER MOTOR	1
28	C200207-1B	ROLLER MOTOR	1
29	HP08	HYD PIPE 250 LONG	1
30	HP09	HYD PIPE 1250 LONG	1
31	HP10	HYD PIPE 1300 LONG	1
32	TC220102	HEAVY DUTY CLUTCH	1
33	STC1928119	HOSE CLIP	2
34	STC1928118	HOSE CLIP	8
35	MK2ST1928-1-44A	HYD TANK ASSY	1
36	ST1928-111	RETURN FILTER ASSY	1
41	QC160-6-6017	ROLLER SOLENOID	1
42	1-2QRC-2P-08	MALE QUICK RELEASE	3
43	1-2QRC-2S-08	FEMALE QUICK RELEASE	3
44	ST1928-1-105A	SUCTION MANIFOLD	1
47	HP13	HYD PIPE 1150 LONG	1
48	HP18	HYD PIPE 1250 LONG	1
49	STC1928114	RETURN MANIFOLD	1
50	STC1928901	TRACK VALVE	1
51	STC1928401	EMERGENCY PUMP/MOTOR	1
52	STC1928402	3/4 NON RETURN VALVE	2
53	HP32	HYD PIPE 1200 LONG	1
54	HP30	HYD PIPE 450 LONG	2
55	HP12	HYD PIPE 400 LONG	1
56	HP11	HYD PIPE 850 LONG	1
57	HP33	HYD PIPE 450 LONG	1
58	C170112	ROLLER/RAM PUMP	1
59	HP31	HYD PIPE 450 LONG	1
60	STC1928902	RAM VALVE	1
61	C251808	NO STRESS SOLENOID	1
62	TC220217	PRESSURE RELIEF VALVE	1
63	TC220110	TRACK/CHIP SOLENOID	1



TOLERANCES:
LINEAR: 0.025MM
ANGULAR: 0.25

FINISH:

NAME
SIGNATURE
DATE
1/10/09
DESIGN AND
BREAK SHARP
EDGES
DRAWN
CHK'D
APP'VD
RVNR
BGG

MATERIAL

WEIGHT:

TOLERANCES
MACHINED PARTS +/- 0.025mm
FABRICATED PARTS +/- 1.0mm

TITLE:
Hyd Layout
Inc Emergency pump

DWG NO.
MK2 ST1928 Hydraulics
SCALE: 1:50
SHEET 1 OF 2

A3

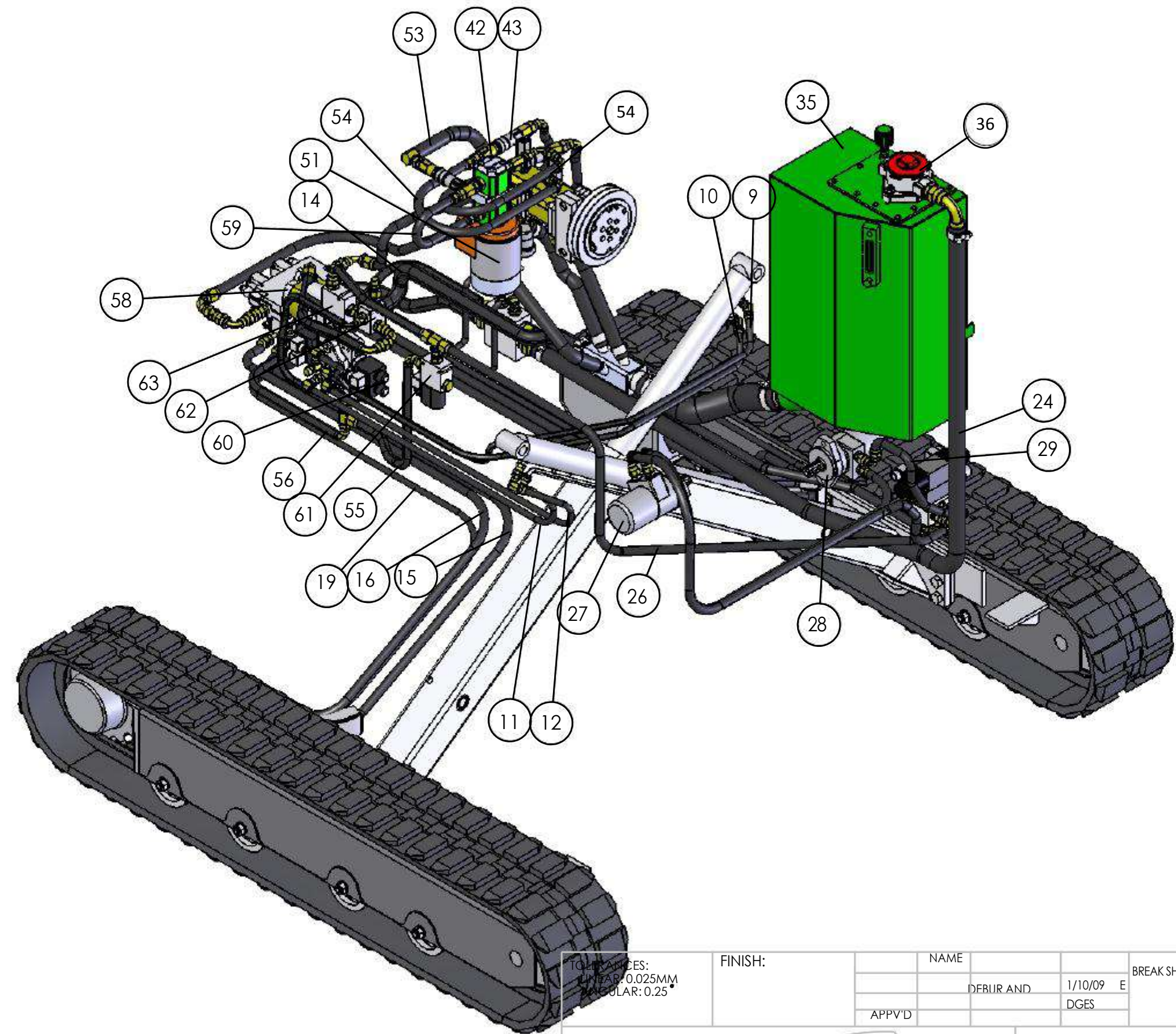
DATE

DO NOT SCALE - IF IN DOUBT ASK

1ST ANGLE PROJECTION

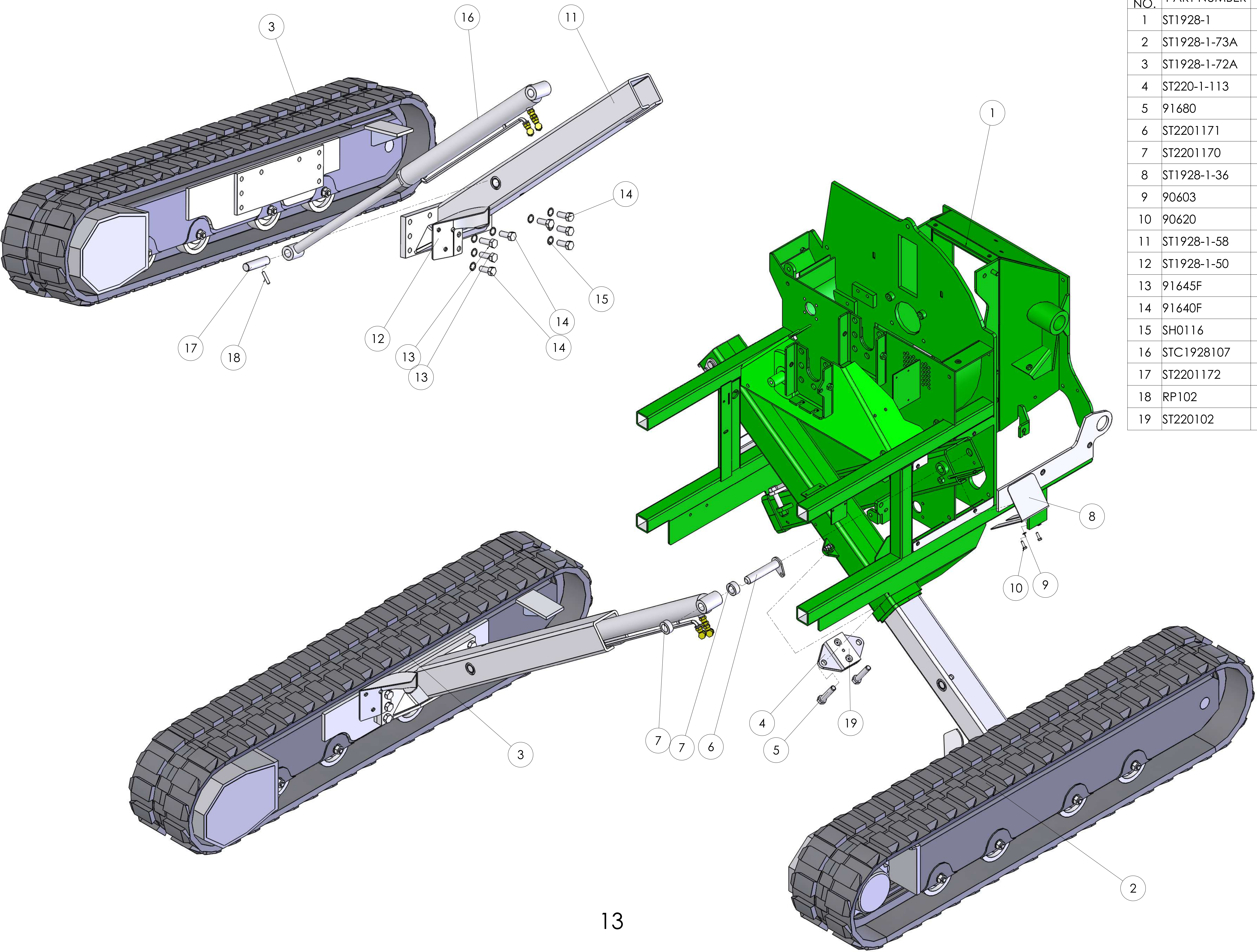
DIMNS IN MM

PROGRAM No:-



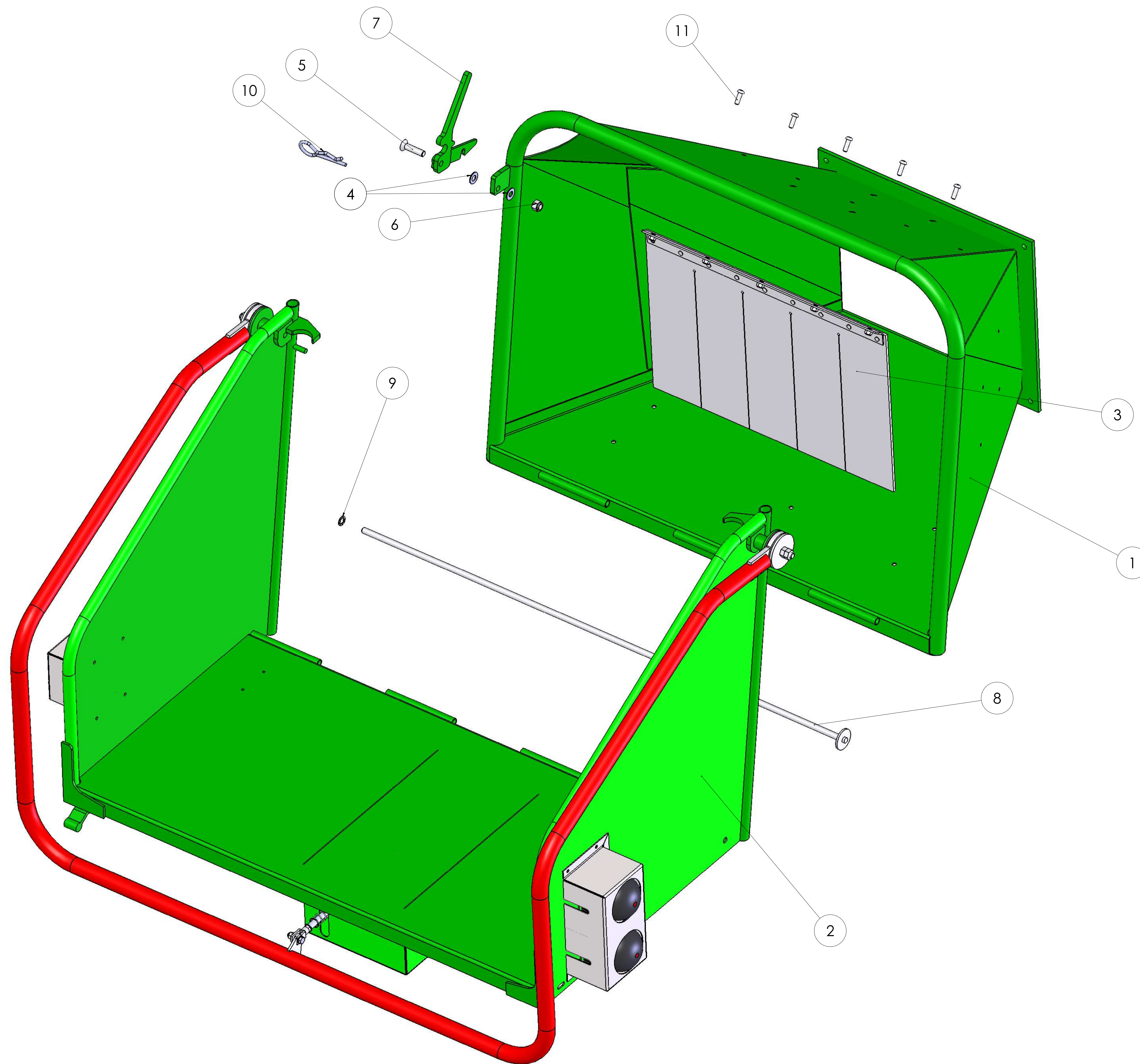
TOLERANCES: LINEAR: 0.025MM ANGULAR: 0.25°	FINISH:		NAME		BREAK SHARP	TOLERANCES MACHINED PARTS +/- 0.025mm FABRICATED PARTS +/-1.0mm	
				DEBUR AND			1/10/09 E
							DGES
		APPV'D					
GreenMech Ltd The Mill Industrial Park Kings Coughton Alcester Warks B49 5JQ Tel 01789 400044		BGG		MATERIAL:		TITLE:	
				WEIGHT:		MK2 ST1928 Hydraulics	A3

REV	MODIFICATION	DRN	APPD	DATE
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ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	ST1928-1	CHASSIS	1
2	ST1928-1-73A	NEARSIDE TRACK ASSEMBLY	1
3	ST1928-1-72A	OFFSIDE TRACK ASSEMBLY	1
4	ST220-1-113	ADJUSTABLE WEAR PAD	4
5	91680	HEX HD BOLT	8
6	ST2201171	TOP CYLINDER FIXING PIN	2
7	ST2201170	CYLINDER SPACER	4
8	ST1928-1-36	END COVER	2
9	90603	SPRING WASHER	4
10	90620	HEX HD BOLT	4
11	ST1928-1-58	INNER LEG ASSEMBLY	2
12	ST1928-1-50	HOSE GUIDE	2
13	91645F	M16 FINE THREAD HEX HD BOLT	4
14	91640F	M16 FINE THREAD HEX HD BOLT	12
15	SH0116	SHAKEPROOF WASHER	16
16	STC1928107	HYDRAULIC CYLINDER	2
17	ST2201172	CYLINDER LOWER FIXING PIN	2
18	RP102	8 X 40 ROLLPIN	2
19	ST220102	NYLON WEAR PAD	4

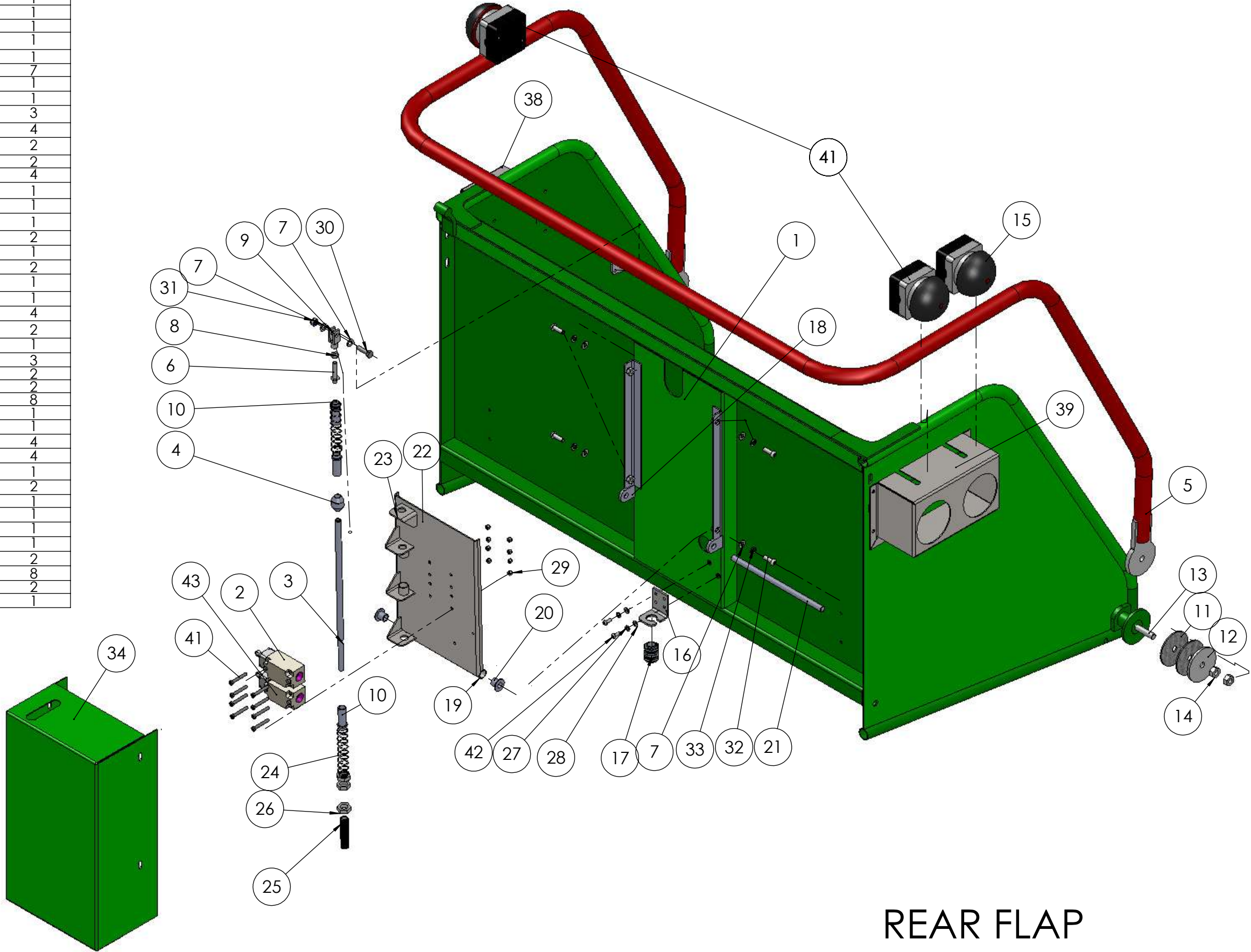
HYDRAULIC TRACK AND CYLINDERS



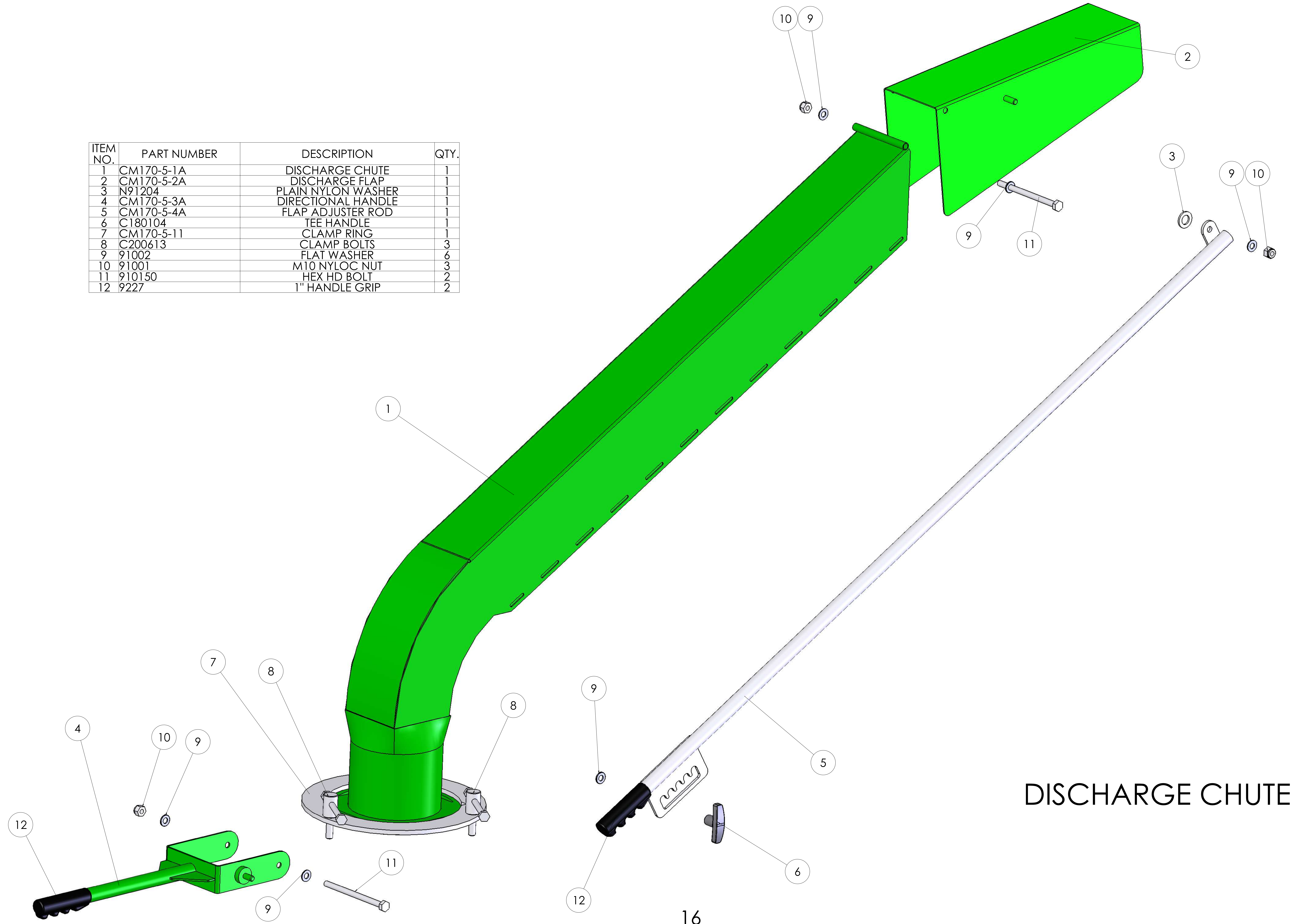
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	MK2ST1928-4-1	INFEED CHUTE	1
2	MK2ST1928-4-8A	REAR FLAP	1
3	STC1928129	INFEED RUBBER SCREEN	1
4	91202	FLAT WASHER	2
5	81250CS	C/SUNK HD BOLT	1
6	91201	NYLOC NUT	1
7	MK2 CM170-4-19A	FLAP LATCH	1
8	CM170-4-14A	HINGE PIN	1
9	91204S	STARLOCK WASHER	1
10	9105	LARGE R CLIP	1
11	60825	BUTTON HD BOLT	5

INFEED CHUTE

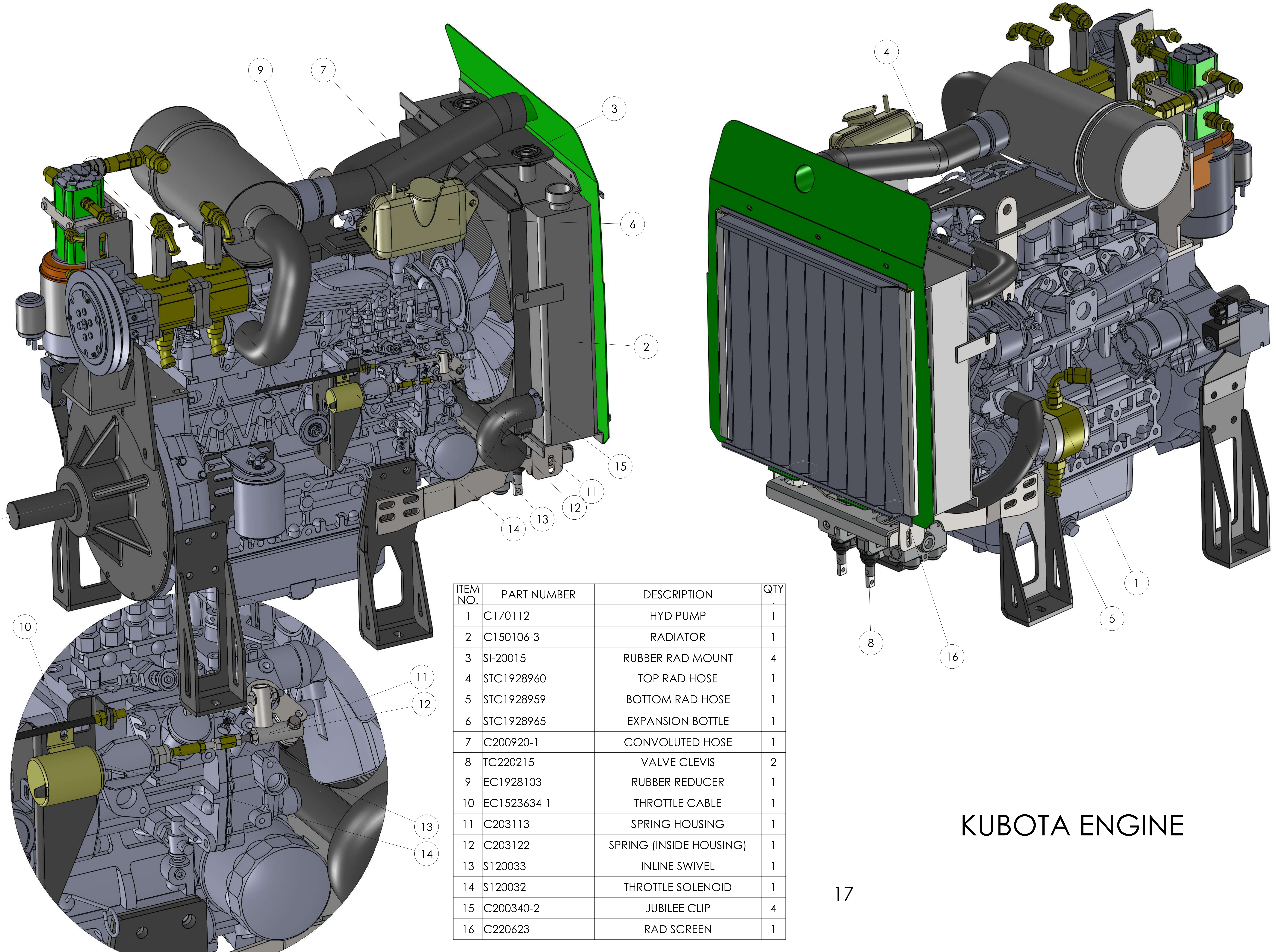
BOM Table			
ITEM NO.	PART NUMBER	DESCRIPTION	Exploded view/QTY.
1	MK2ST1928-4-8A	FLAP FABRICATION	1
2	C203111	REVERSE LIMIT SWITCH	1
3	STC1928-4-82	activation bar 12dia	1
4	QC160-4-18	Striker boss	1
5	CM170-4-20	Control bar assy	1
6	90850STUD	M8 all thread x 50	1
7	90802	M8 Flat washer	7
8	90801P	M8 plain nut	1
9	STC1928400	M8 SHORT CLEVIS	1
10	QC160-4-17	Rear Flap	3
11	CM170-4-69	Large Friction Washer	4
12	CM170-4-59	Large washer	2
13	91280STUD	M12 ALLTHREAD	2
14	91201-P	M12 plain nut	4
15	STC1928954	PALM SWITCH YELLOW	1
16	MK2 ST1928-4-15	Gland clamp angle	1
17	ELEC209	SWIVEL GLAND	1
18	MK2 ST1928-4-77	Pivot lug	2
19	MK2 ST1928-4-78	pivot tube	1
20	STC1928968	16odx12.2id x 17	2
21	STC1928-4-79	Pivot pin	1
22	MK2 ST1928-4-80	Pivot plate	1
23	MK2 ST1928-4-81	Slide plate	4
24	EC1523444	COMPRESSION SPRING	2
25	MK2 ST1928-4-84	lower spring adjuster	1
26	91601-T	M16 half lock nut	3
27	90603	M6 S/WASHER	2
28	90602	M6 flat washer	2
29	90501-NYLOC	M5 NYLOC NUT	8
30	90830	M8 x 30 bolt	1
31	90801-Nyloc	M8 Nyloc nut	1
32	90825BH	M8 x 25 button head	4
33	90803	M8 SPRING WASHER	4
34	MK2 ST1928-4-71	REAR SW COVER	1
35	Mk2 ST1928-4-83	Stop collar	2
36	MK2 ST1928-4-12	Double switch mount	1
37	MK2 ST1928-4-13	Single switch mount	1
38	MK2 ST1928-4-85	Reset button guard	1
39	MK2 ST1928-4-86	Reset buffons guard	1
40	QC160-9-1003	PALM SWITCH BLACK	2
41	90540CH	CAP HD BOLT	8
42	60616BH	M6 x 16mm B/H	2
43	C203111-1	STOP LIMIT SWITCH	1



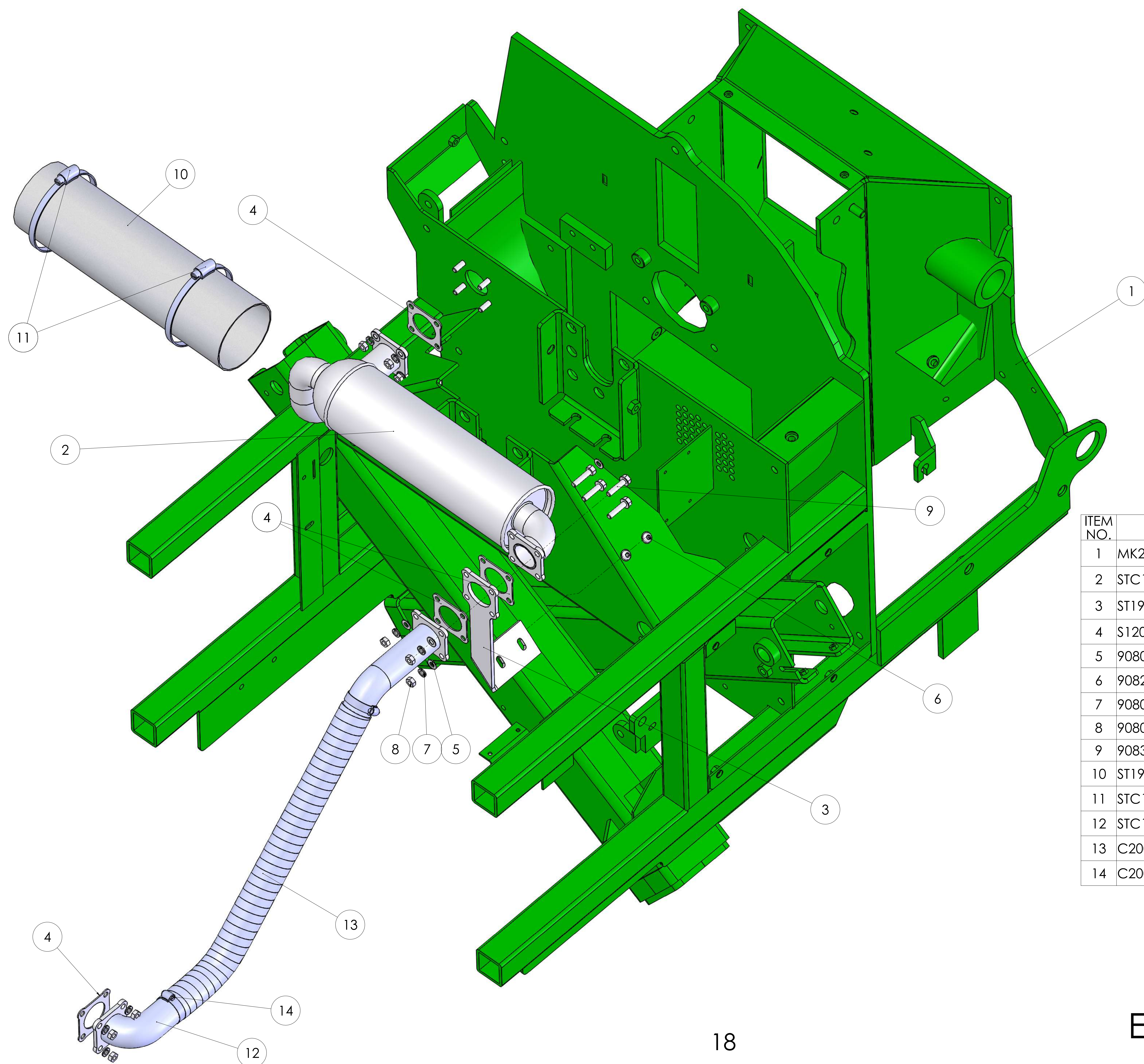
ITEM NO.	PART NUMBER	DESCRIPTION	QTY.
1	CM170-5-1A	DISCHARGE CHUTE	1
2	CM170-5-2A	DISCHARGE FLAP	1
3	N91204	PLAIN NYLON WASHER	1
4	CM170-5-3A	DIRECTIONAL HANDLE	1
5	CM170-5-4A	FLAP ADJUSTER ROD	1
6	C180104	TEE HANDLE	1
7	CM170-5-11	CLAMP RING	1
8	C200613	CLAMP BOLTS	3
9	91002	FLAT WASHER	6
10	91001	M10 NYLOC NUT	3
11	910150	HEX HD BOLT	2
12	9227	1" HANDLE GRIP	2



DISCHARGE CHUTE



KUBOTA ENGINE

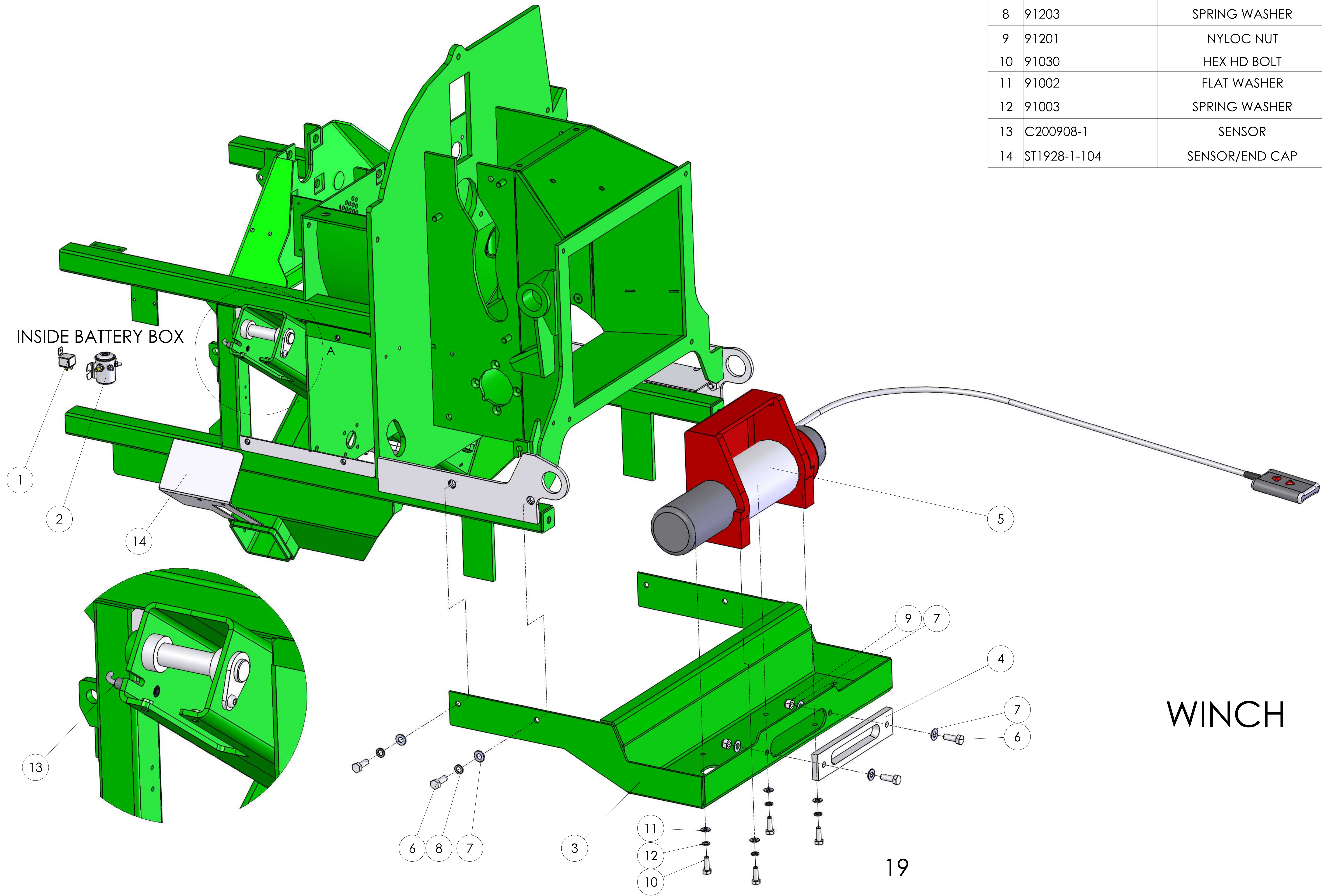


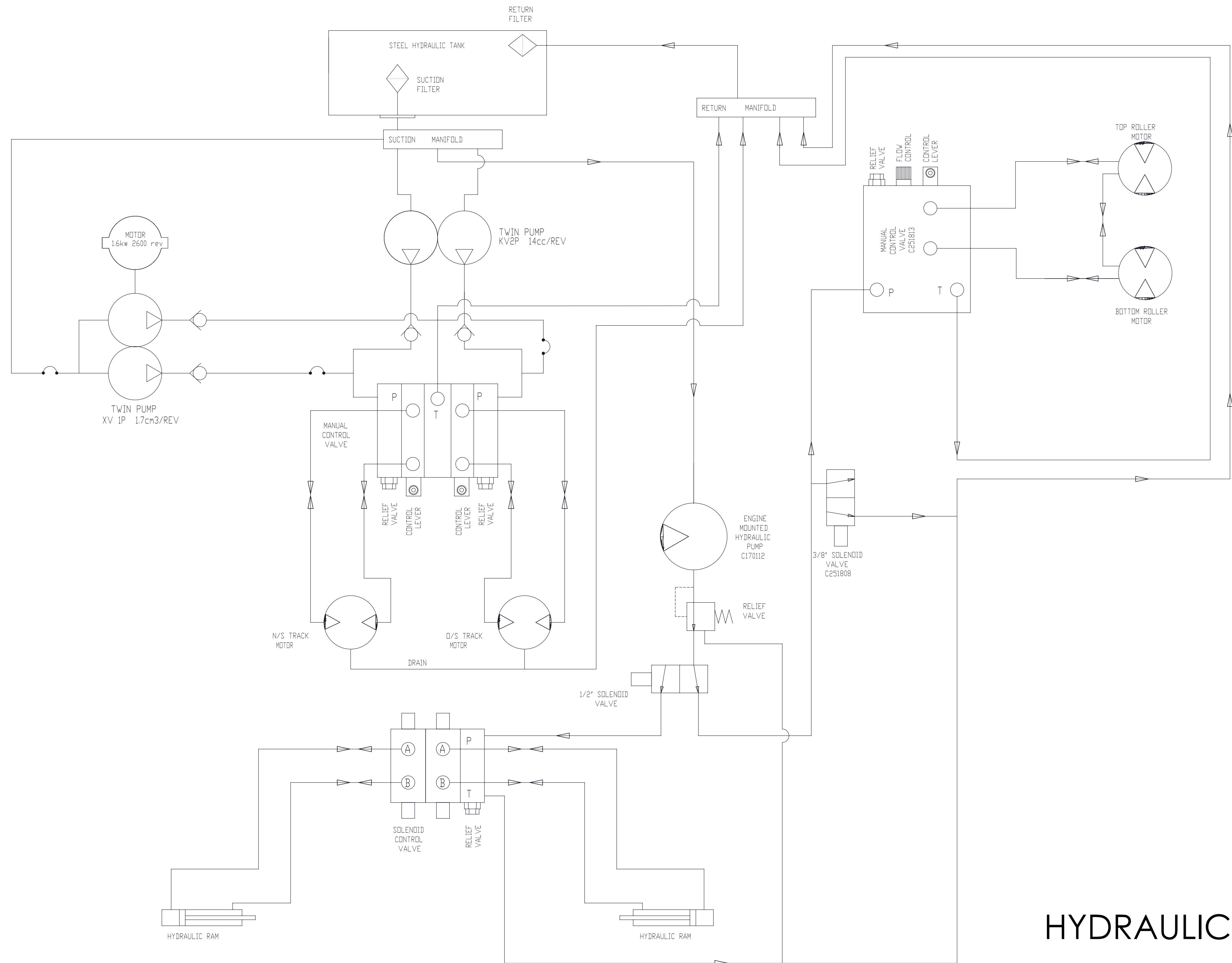
ITEM NO.	PART NUMBER	DESCRIPTION	QTY
1	MK2 ST1928-1	CUTAWAY CHASSIS	1
2	STC1928636	SILENCER	1
3	ST1928-6-35	SUPPORT BKT	1
4	S120021	EXHAUST GASKET	4
5	90802	M8 FLAT WASHER	16
6	90825BH	BUTTON HD BOLT	2
7	90803	SPRING WASHER	12
8	90801P	PLAIN NUT	12
9	90835	M8 x 35 bolt	4
10	ST1928638	CLOTH HEAT SHIELD	1
11	STC1928639	JUBILEE CLIP	2
12	STC1928-6-25K	EXHAUST FLEXI MK2	1
13	C200333	EXHAUST WRAP	1
14	C200340	JUBILEE CLIP	2

EXHAUST SYSTEM

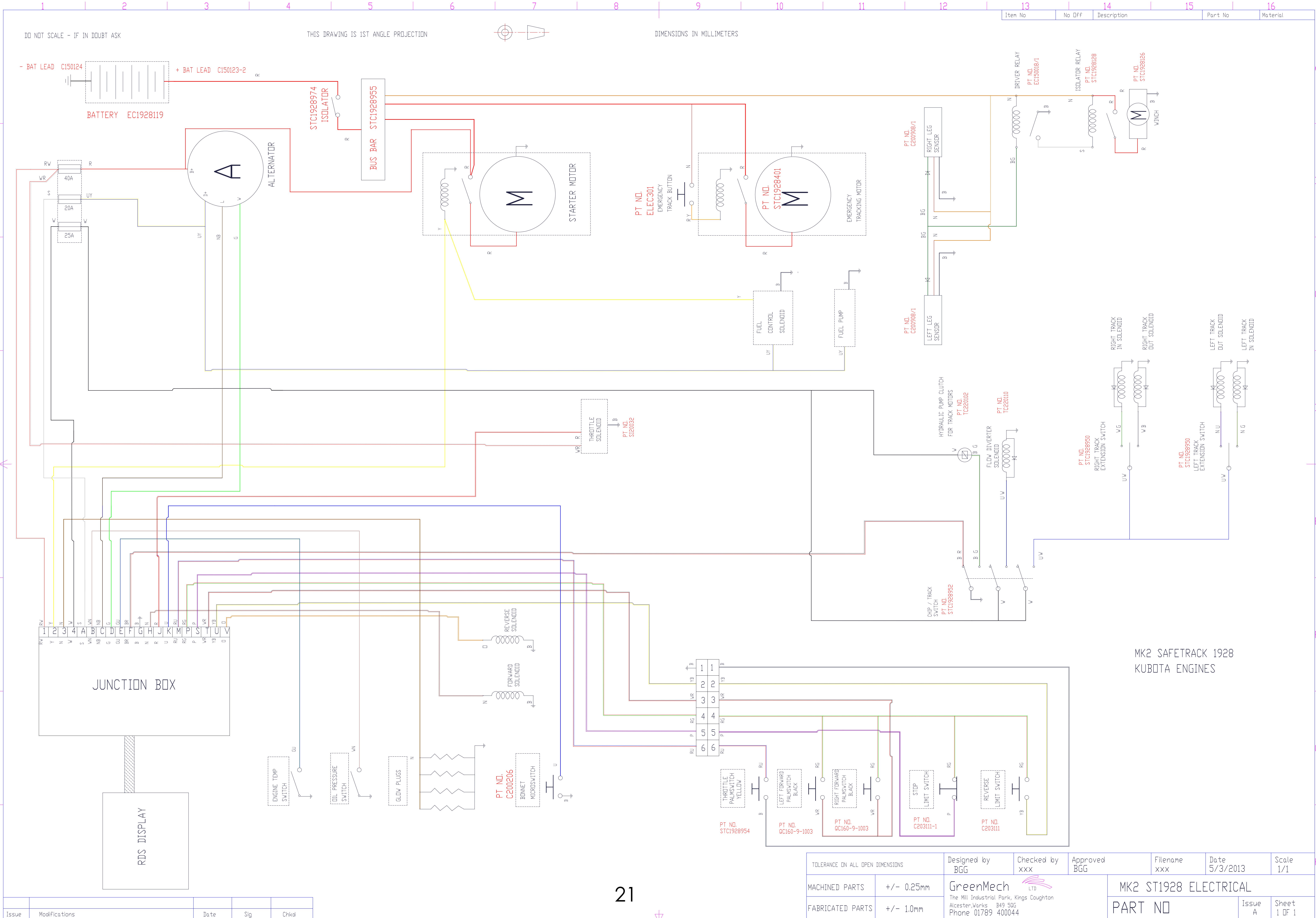
OPTIONAL EXTRA

ITEM NO.	PART NUMBER	DESCRIPTION	MK2/QTY.
1	EC150018-1	12V RELAY	1
2	ST1928128	WINCH SOLENOID	1
3	ST1928-1-99	WINCH PLATE FABRICATION	1
4	ST1928126-1	GUIDE PLATE	1
5	ST1928126	ELECTRIC WINCH	1
6	91235	HEX HD BOLT	6
7	91202	FLAT WASHER	8
8	91203	SPRING WASHER	4
9	91201	NYLOC NUT	2
10	91030	HEX HD BOLT	4
11	91002	FLAT WASHER	4
12	91003	SPRING WASHER	4
13	C200908-1	SENSOR	2
14	ST1928-1-104	SENSOR/END CAP	2





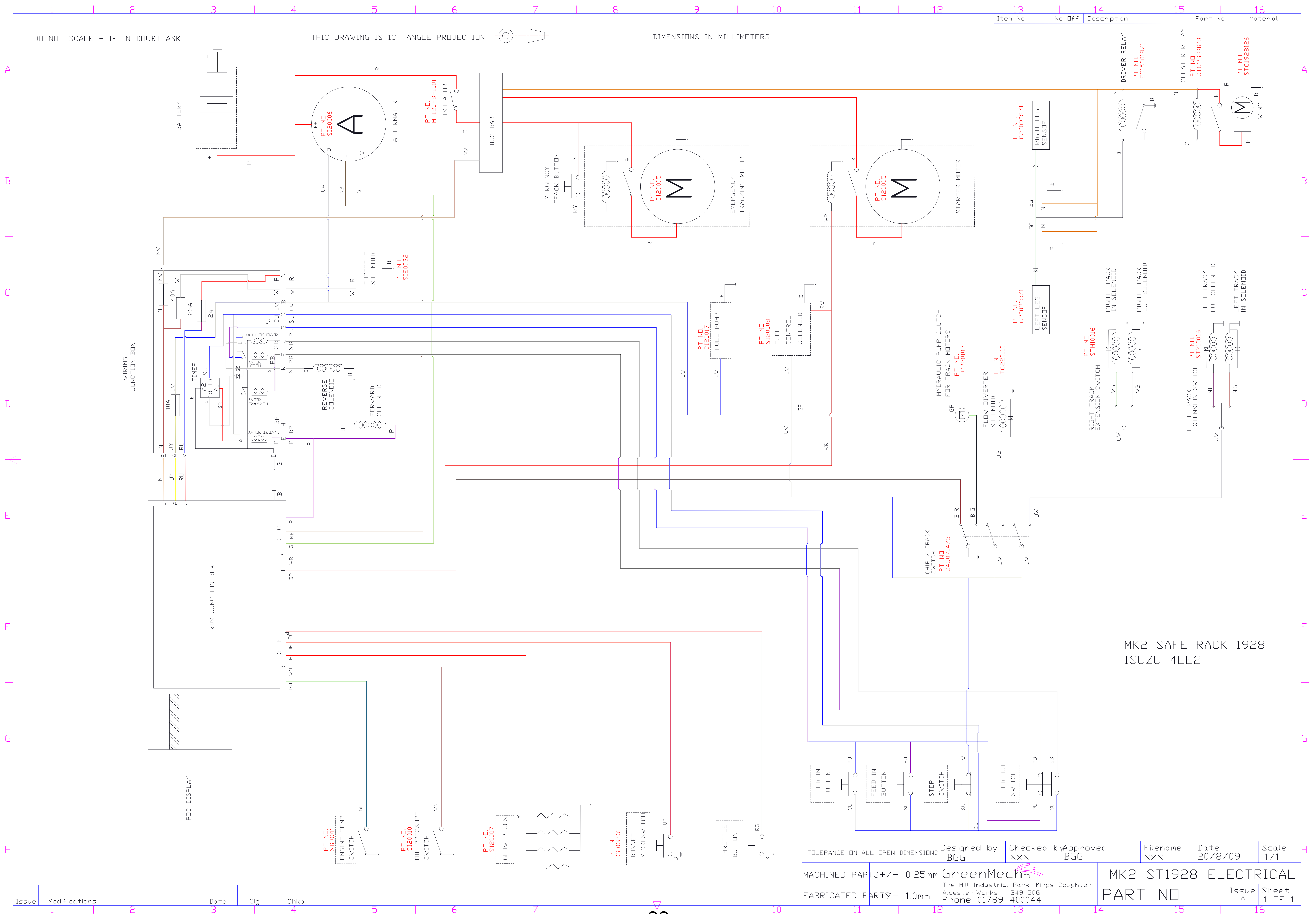
HYDRAULIC SCHEMATIC



MK2 SAFETRACK 1928
KUBOTA ENGINES

Issue	Modifications	Date	Sig	Chkd
1		3		4

TOLERANCE ON ALL OPEN DIMENSIONS		Designed by BGG	Checked by xxx	Approved BGG	Filename xxx	Date 5/3/2013	Scale 1/1
MACHINED PARTS	+/- 0.25mm	GreenMech LTD The Mill Industrial Park, Kings Coughton Alcester, Warks. B49 5QG Phone 01789 400044		MK2 ST1928 ELECTRICAL			
FABRICATED PARTS	+/- 1.0mm			PART NO		Issue A	Sheet 1 OF 1






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